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# From Septic to Sewer: Pressure Sewers as the Catalyst for Improving Water Security for Communities

*November 1, 2023*



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# Introduction



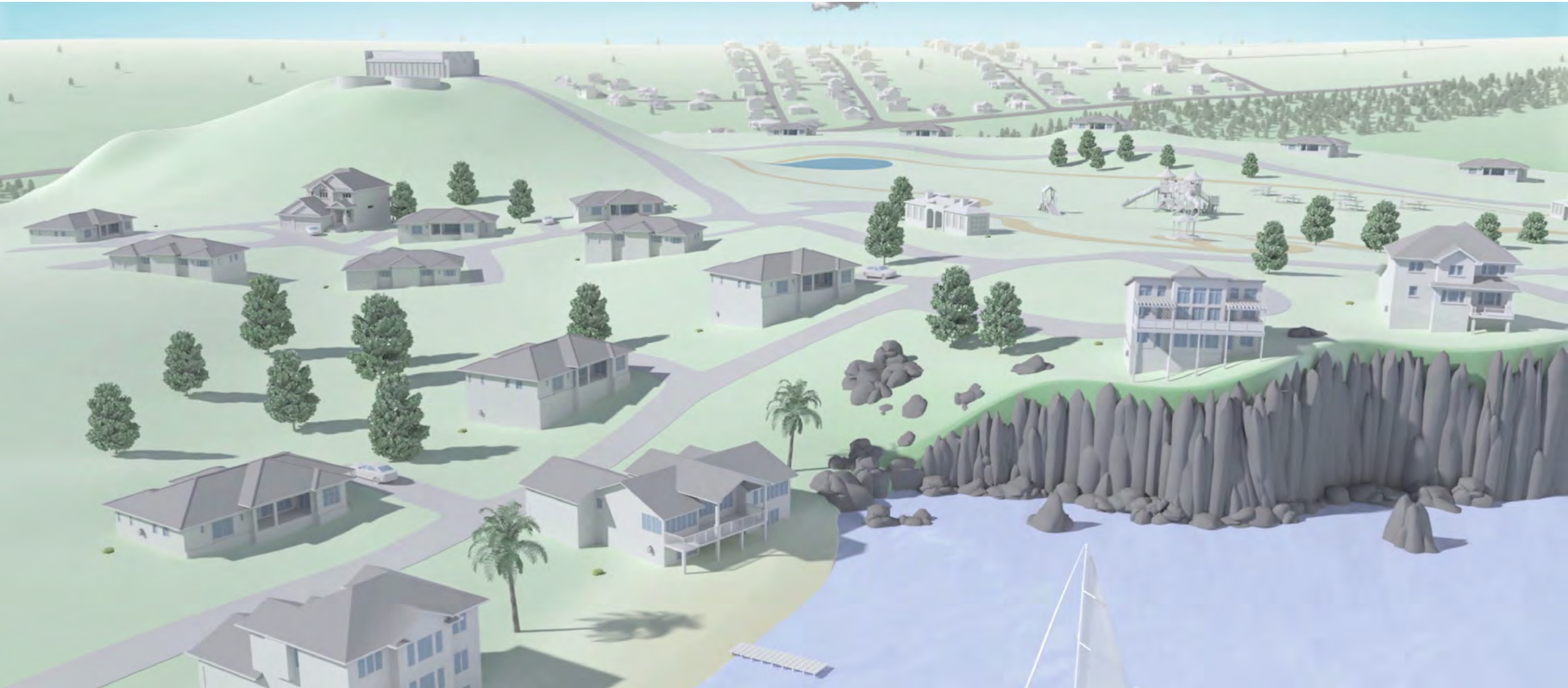
**Derek Lachut**  
Director of Engineering  
Environment One Corporation





# Agenda

- Pressure Sewer Systems Background
  - History of Pressure Sewer
  - Applications
  - Benefits
- Septic-to-Sewer Applications
  - Case Study #1
    - Constructability
  - Case Study #2
    - Operations and Maintenance
  - Case Study #3
    - STEP vs. Pressure Sewers





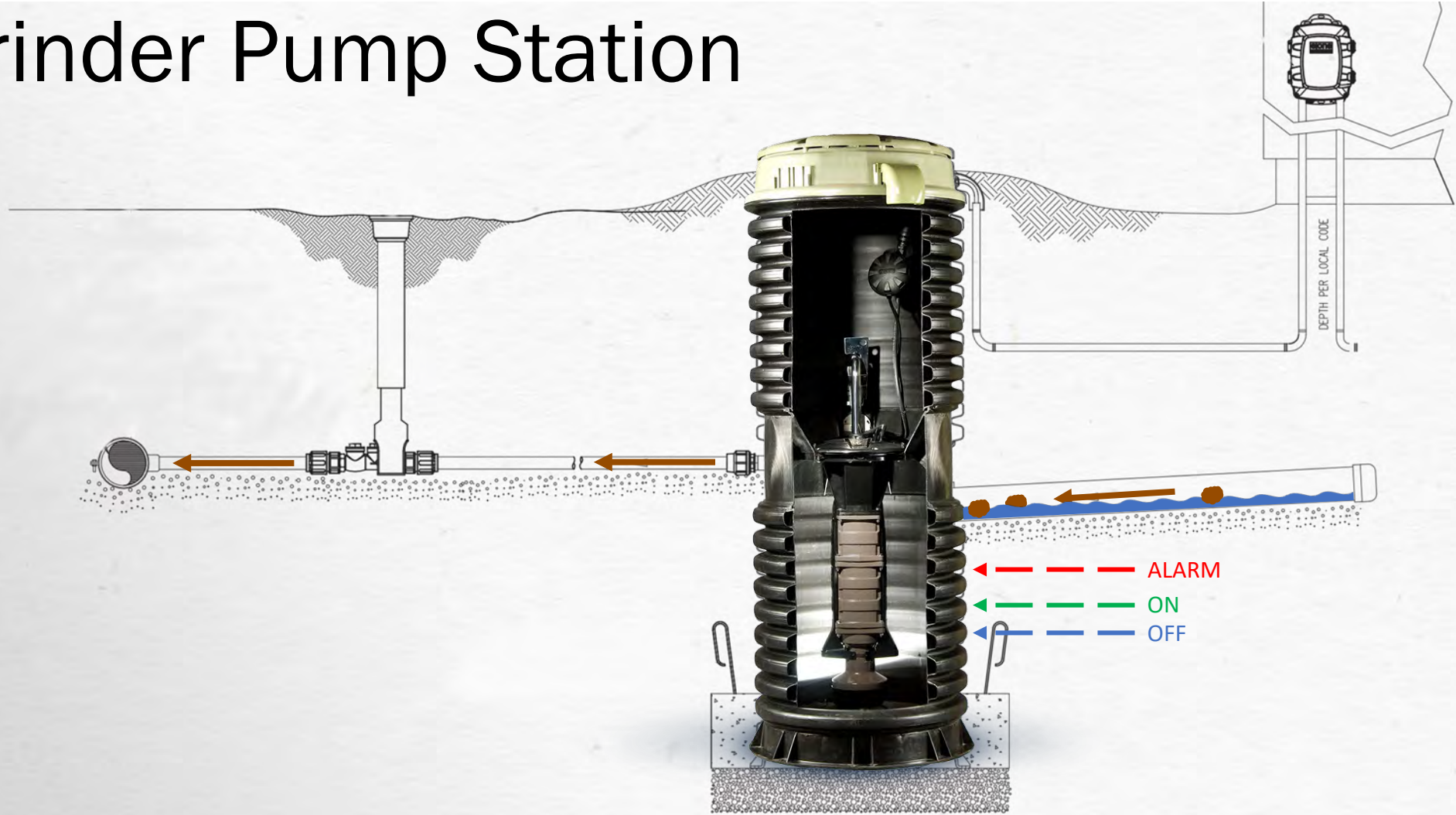






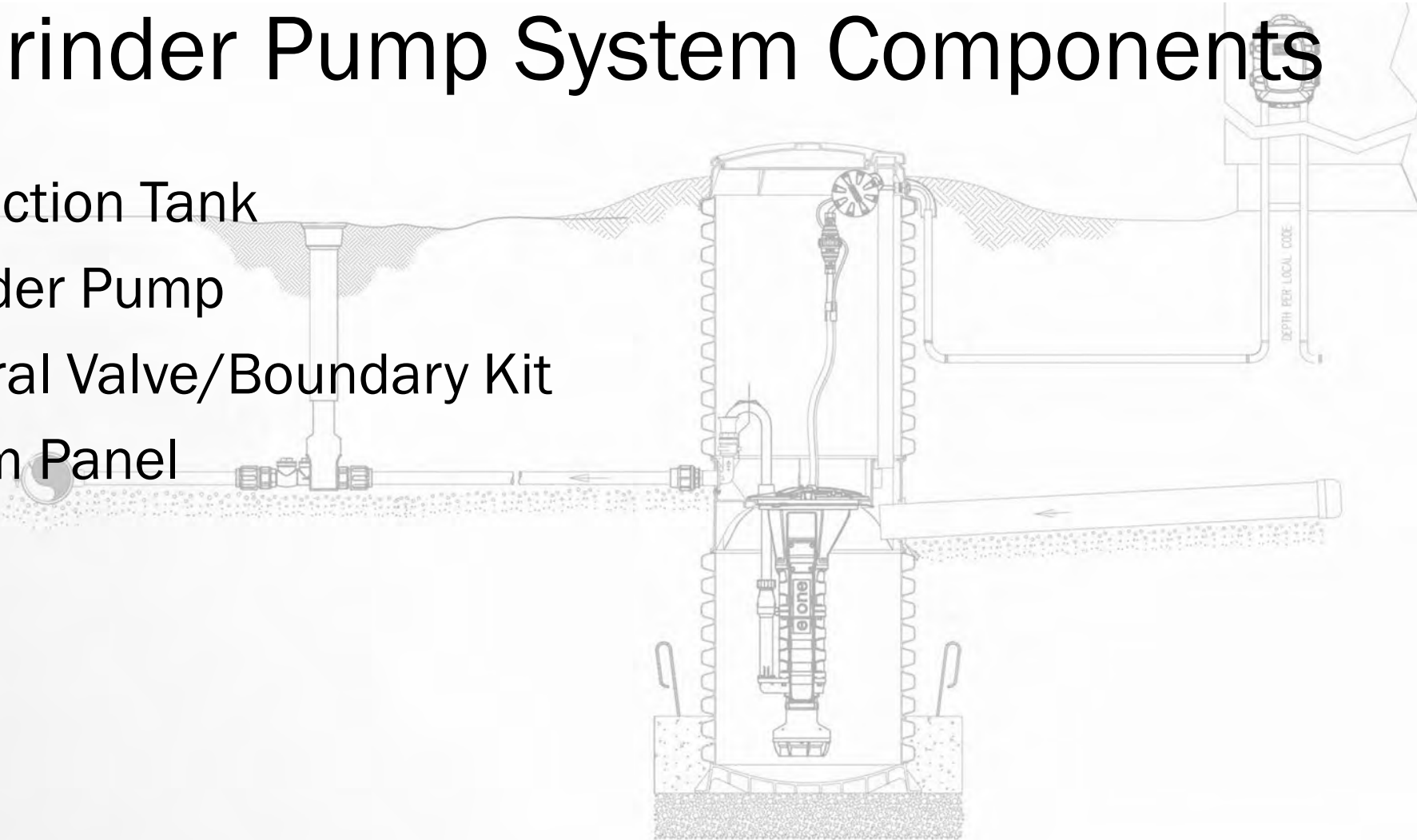


# Grinder Pump Station



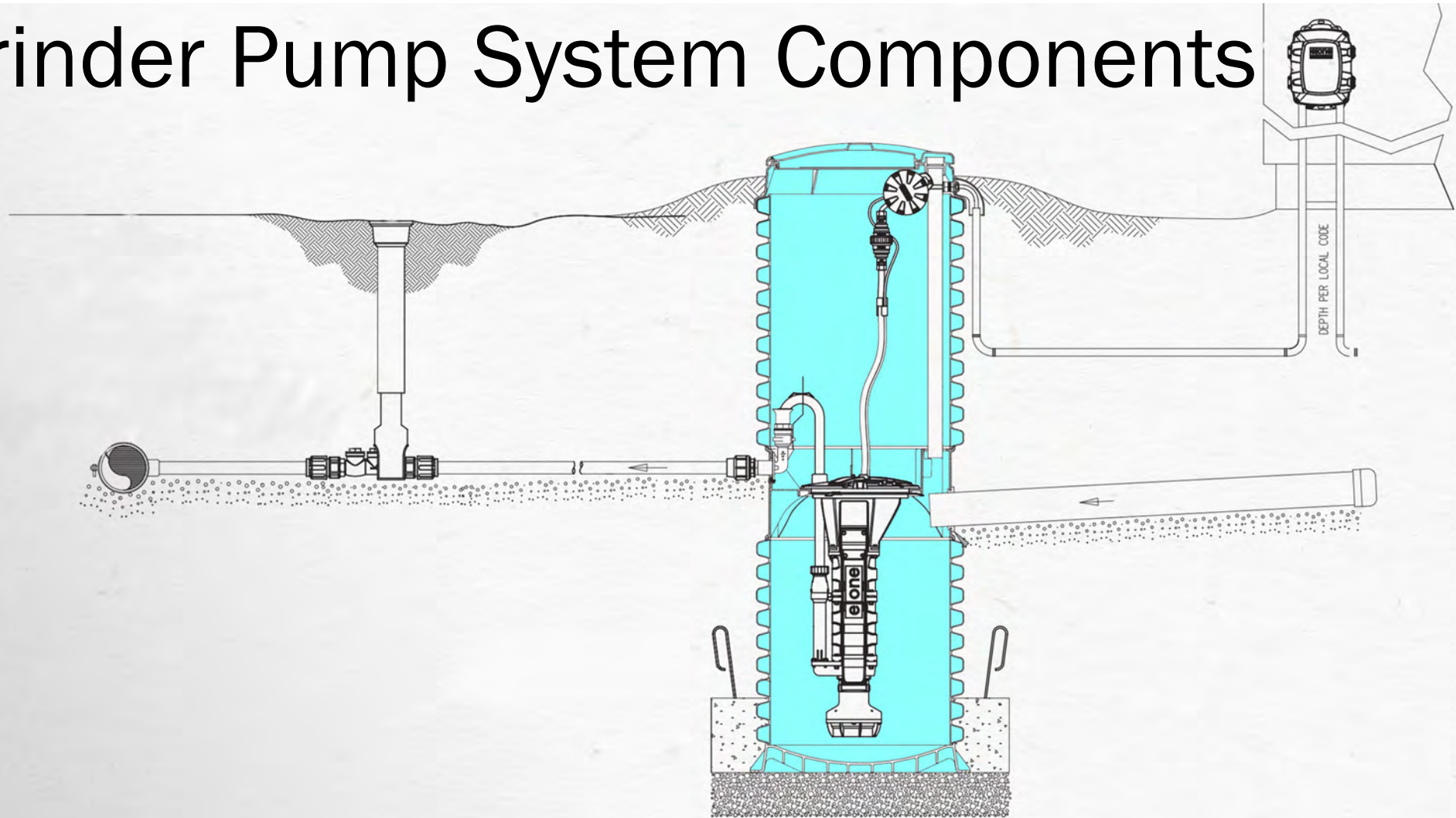
# Grinder Pump System Components

- Collection Tank
- Grinder Pump
- Lateral Valve/Boundary Kit
- Alarm Panel

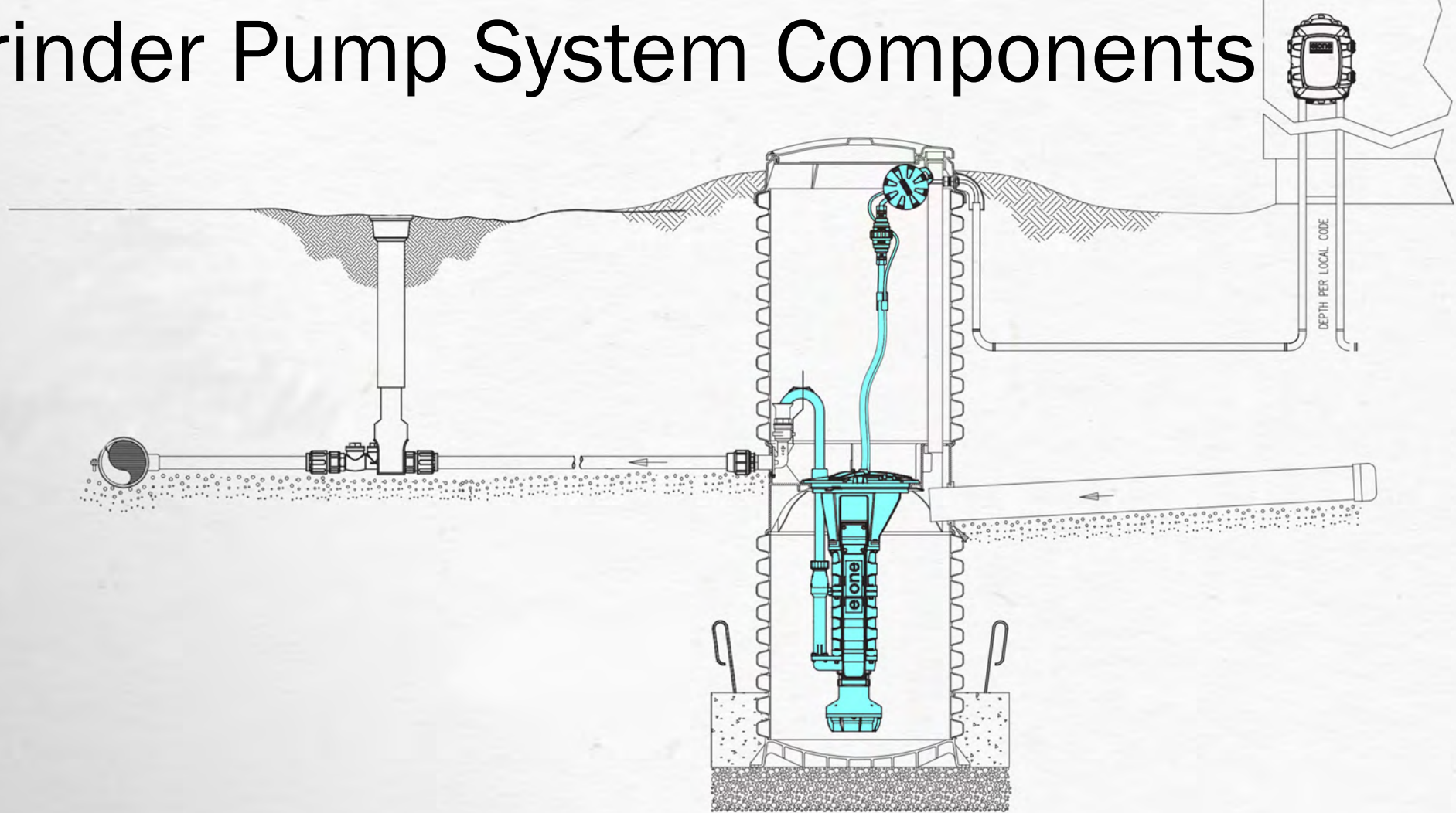




# Grinder Pump System Components

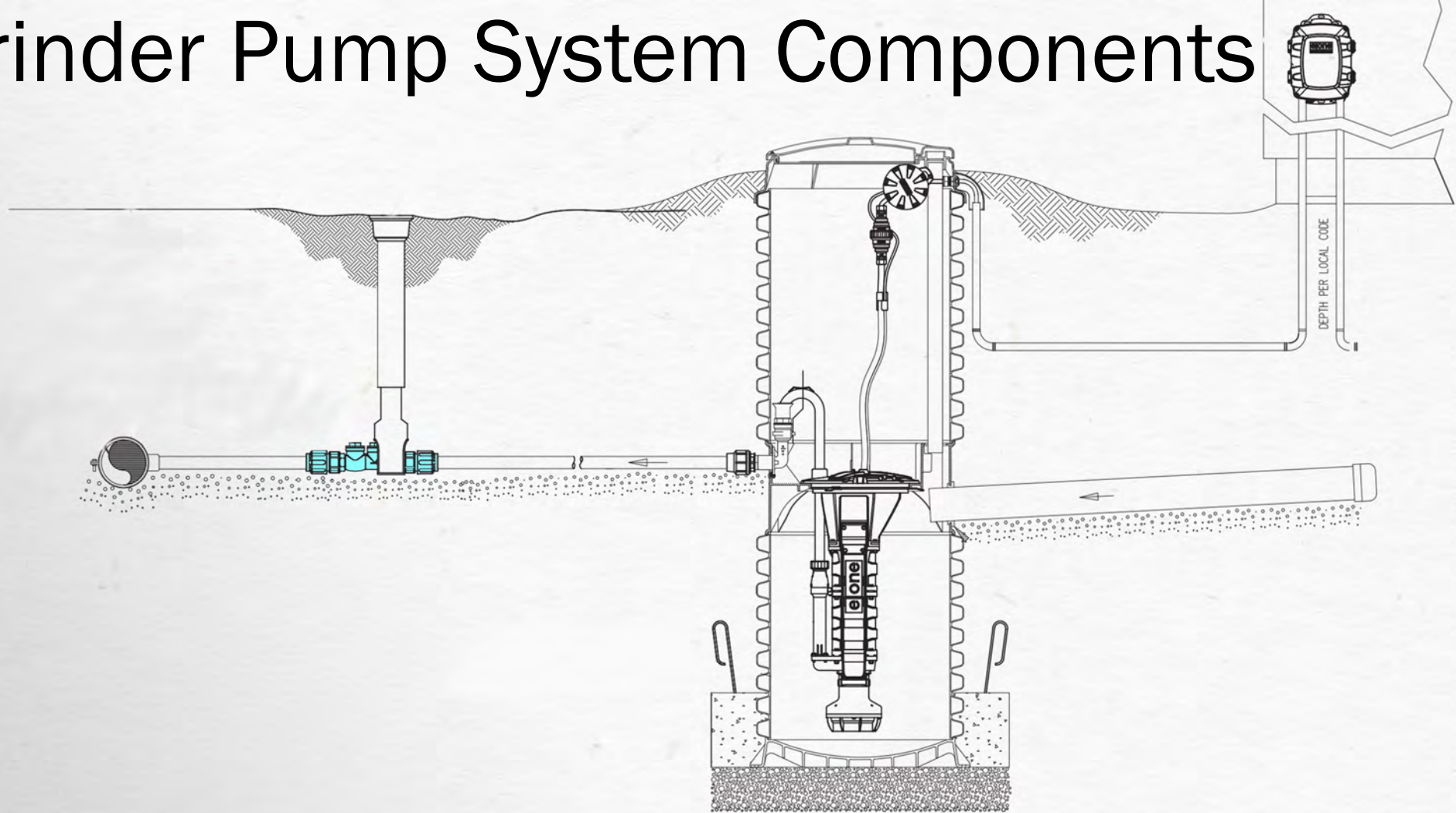


# Grinder Pump System Components

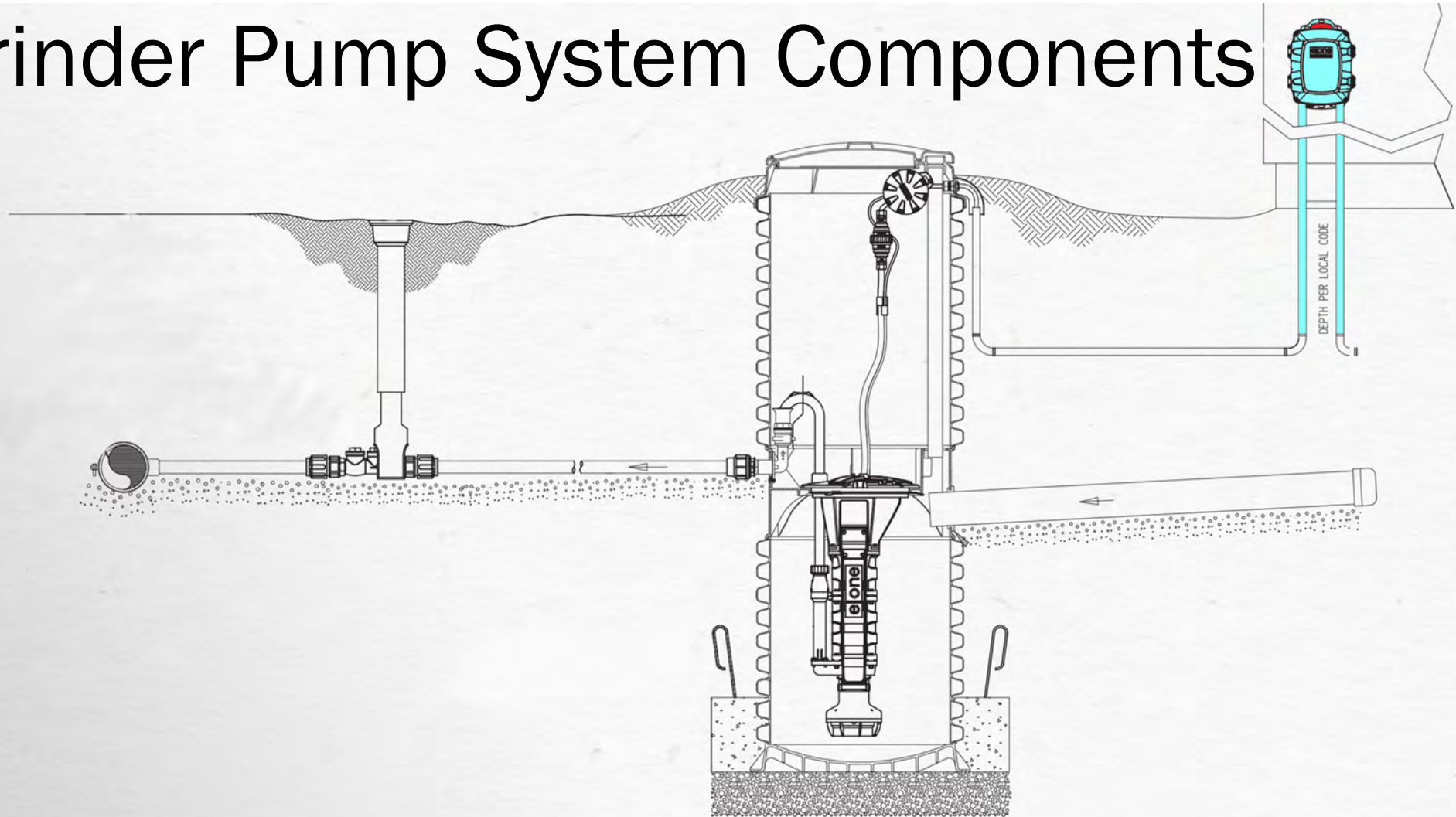




# Grinder Pump System Components



# Grinder Pump System Components





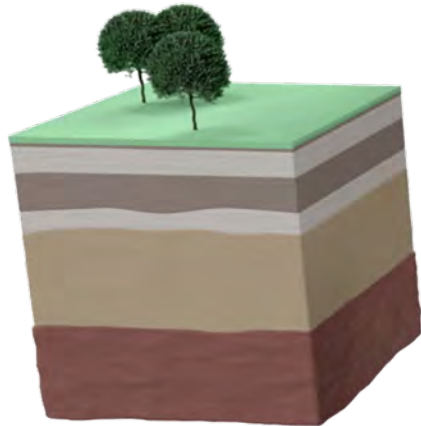
# Pressure Sewer History

- American Society of Civil Engineers / United States Environmental Protection Agency
- General Electric spinoff
- E/One formed in 1969
- Global presence in North America, Europe & ANZ

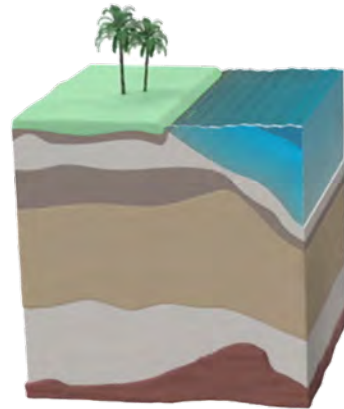


# Pressure Sewers System Applications

- Flat terrain
- Wet terrain (coastal or high-water table)
- Rocky terrain
- Hilly terrain
- Expand the service area of existing collection



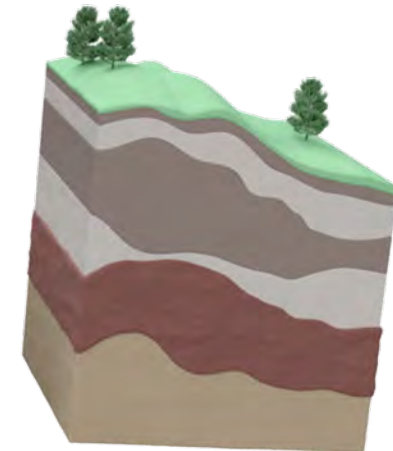
Flat



Wet



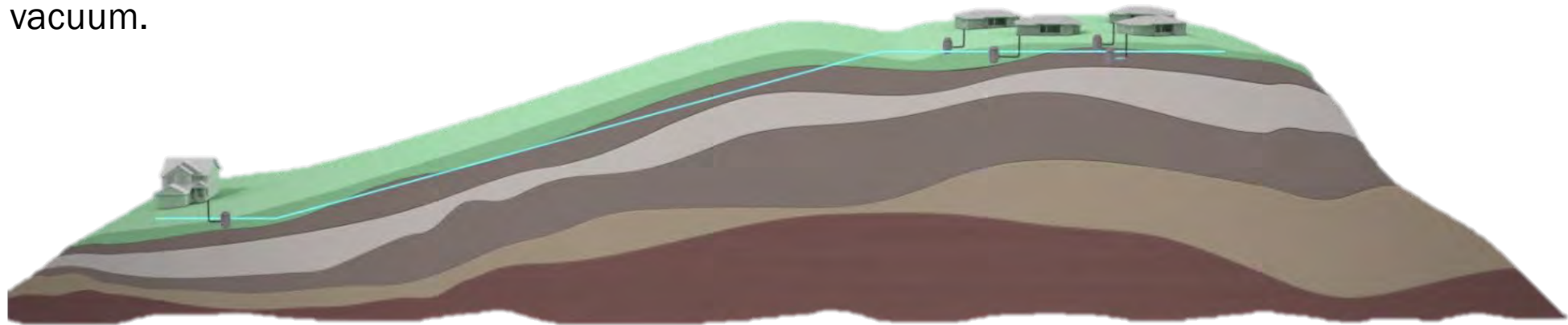
Rocky



Hilly

# Advantages – Pressure Sewer System (*general*)

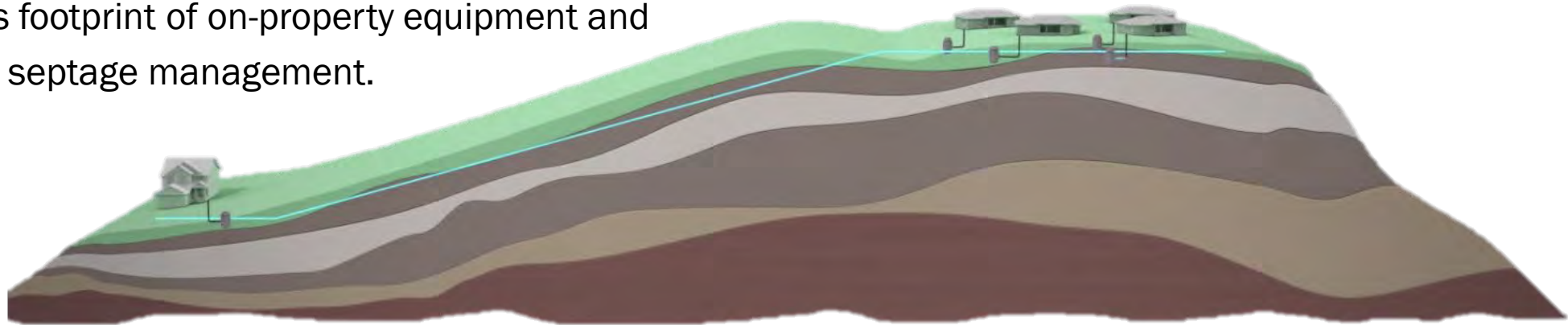
- Pressure Sewer does not have any central critical infrastructure. A fault at one site will not affect the operation at other sites.
- Pressure Sewer sites can identify system abusers - debris or infiltration more effectively than gravity, STEP, or vacuum.
- Pressure sewer systems have zero network infiltration which significantly reduces the burden on downstream infrastructure.



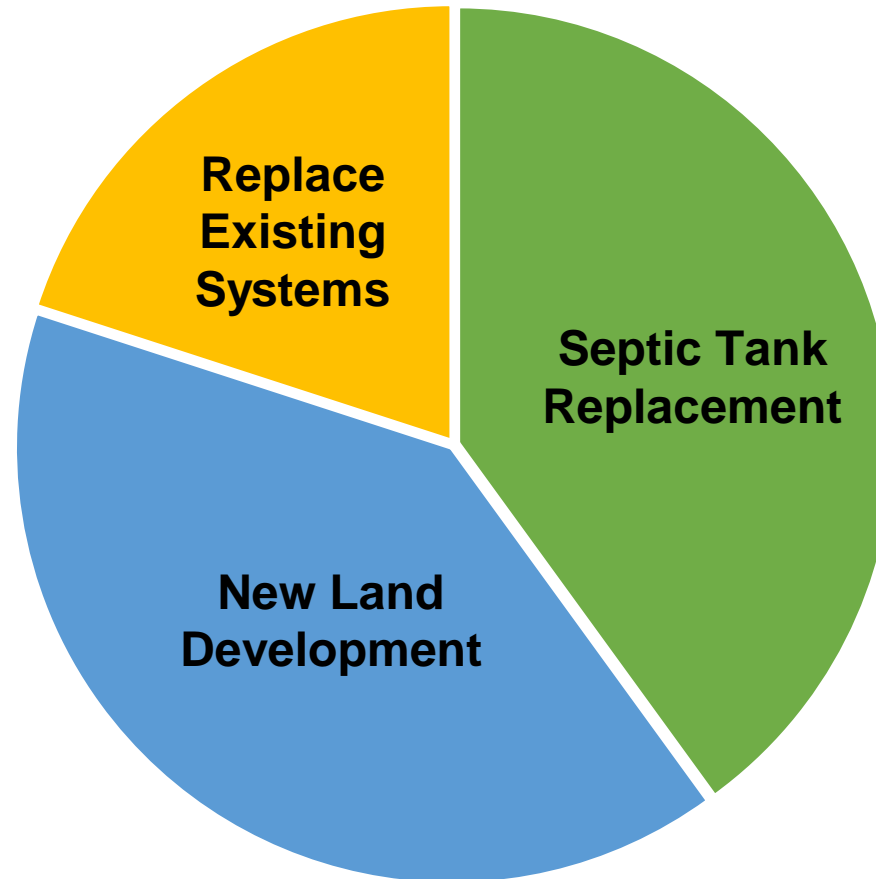


# Advantages – Pressure Sewer System *(septic-to-sewer)*

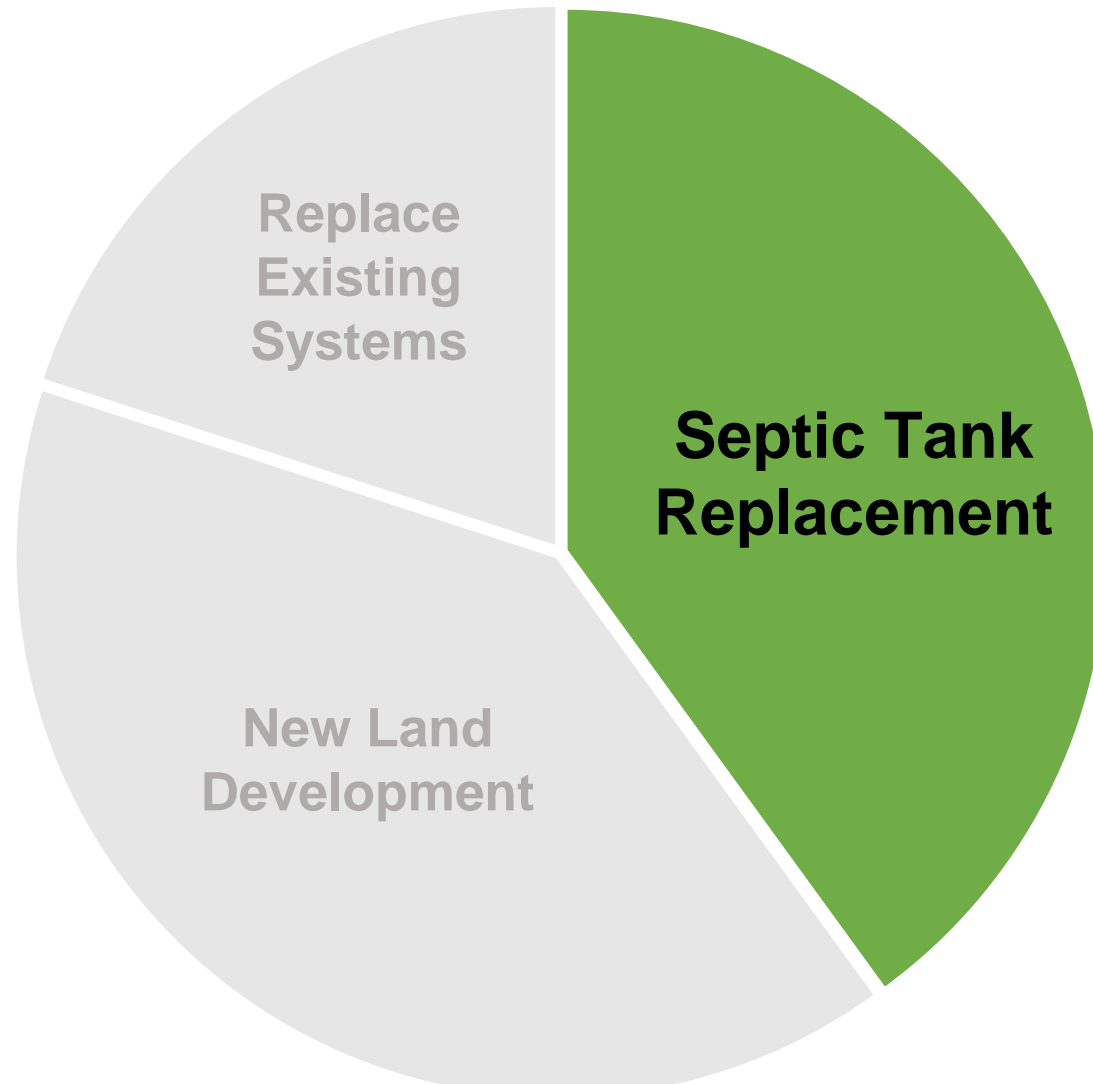
- Pressure Sewer pipe network has a light touch on the land. Installation minimizes disruption in established communities and minimizes restoration costs.
- Pressure Sewers eliminate on-site treatment. Reduces footprint of on-property equipment and periodic septage management.
- Grinder pumps actively macerate solids and are more resilient against abuse versus effluent pumps in STEP systems and system that passively manage debris like gravity.



# Pressure Sewer Applications



# Pressure Sewer Applications





# Case Study #1 – Port Orchard, Washington





# Case Study #1 – Port Orchard, Washington

## Background:

- Established community of over 200 homes on Beach Drive in Port Orchard, Kitsap County
- Failing septic tanks were creating environmental and public health concerns (21% of septic tanks had failed)
- Oyster and clam beds were threatened due to pollution
- Service area is rocky and with high ground water table

# Case Study #1 – Port Orchard, Washington

## Evaluating Alternatives:

- Utility Local Improvement District (ULID) formed – permitted direct involvement of properties owners
- ULID had vested interested in selecting a system with lowest whole-of-life costs
- Solutions were considered based on topography, waterfront conditions, water quality issues, and estimated CapEx + OpEx costs



# Case Study #1 – Port Orchard, Washington

## Identifying the Solution:

- Matrix of options
- Grinder pumps selected

**Table 1: Sewer Collection System Alternatives**

System Alternative	Estimated Construction Cost	Estimated Annual O&M Cost
Gravity Sewer System (including three lift stations)	\$8,420,000	\$25,000
STEP System	\$2,336,000	\$12,600
Vacuum System (with two vacuum stations)	\$2,222,000	\$14,700
Grinder Pump System	\$1,912,000	\$10,710

# Case Study #1 – Port Orchard, Washington

## The Result:

- Improved water quality and health
- 75% OpEx savings, 58% CapEx savings (*vs. gravity*)
- Lessons learned:
  - Homeowner/user education
  - Proper Installation  $\propto$  Reduced O&M

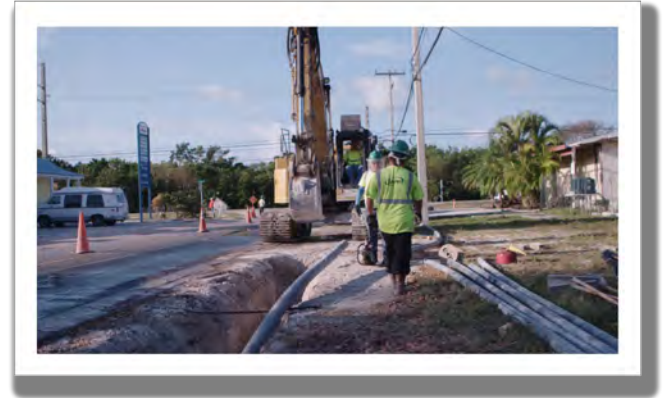
**Table 3: Pre- and Post-Construction Maintenance and Repair**

	Pre-Project Estimate	Actual Post-Construction	Savings
MTBSC	10 Years	22 Years	12 Years
Average Number of Service Calls/Year	35 Calls	16 Calls	19 Calls
Average Maintenance \$/Year	\$13,186	\$9,009	\$4,177

# Constructability

## Gravity

- Deep excavations
- Dewatering
- Precision grade / slope / bedding
- Traffic management
- Extended construction schedule
- Greater disruption to the existing community
  - Facebook, Nextdoor, X (formerly Twitter), Instagram, TikTok, whatever...
- Increased risk





# Constructability

## Pressure Sewers

- Horizontal Directional Drilling / Shallow Trenching
- Minimal disruption / light touch
  - Reduced excavation and restoration
- Smaller equipment, crews, impact
- Program management flexibility
  - Pipe network
  - Grinder pump station
- Community engagement is key



# Case Study #2 – Keuka Lake, New York (Town of Jerusalem)





# Case Study #2 – Keuka Lake, New York (Town of Jerusalem)

## Background

- Glacier formed lakes and gorges
- Failed septic tanks were polluting the lake, impacting recreation and public health
- Building/improvement moratorium due to wastewater issues
- 265 impacted properties
- Highly seasonal occupancy (only 20% full time residents)



# Case Study #2 – Keuka Lake, New York (Town of Jerusalem)

## Evaluating Alternatives

- Keuka Watershed Improvement Cooperative (KWIC)
- Challenges:
  - Steep, rocky, hilly terrain
  - Small lots, minimal footprint
  - Existing homes close to lake front
  - High ground water table
  - Seasonal occupancy
- Considered gravity, STEP, and grinder pump pressure sewers



# Case Study #2 – Keuka Lake, New York (Town of Jerusalem)

## Identifying the Solution

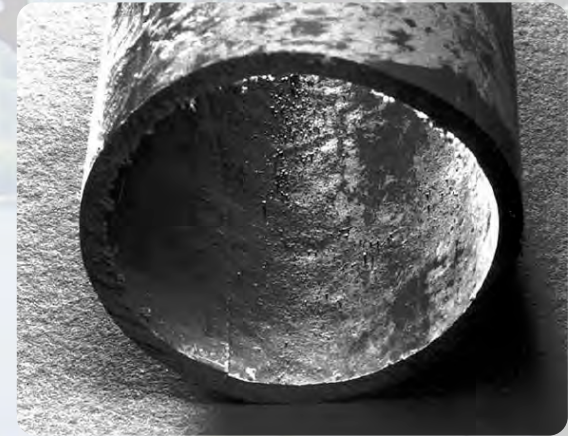
- Pressure sewers with grinder pumps advantages:
  - ~50% lower construction costs vs gravity (\$3.2M vs. \$6.0M)
  - Most properties were below grade of road and would require pumps
  - Eliminated the need to large equipment/excavation on lots (required for STEP)
  - Sealed grinder pump stations could be located near homes regardless of set back from lake
  - Progressive cavity grinder pumps capable of mitigating risks with seasonality – periods of low flow and low velocity



# Case Study #2 – Keuka Lake, New York (Town of Jerusalem)

## The Result

- After 10 years of operation:
  - Mean Time Between Service Calls (MTBSC): 13.3 years
  - Repeat service calls to properties identified system abusers
  - Measured flow rates are lower than anticipated
    - Average velocity of 0.71 feet/second (versus 2 feet/second)
    - Despite velocities lower than published threshold for scouring, no hydraulic issues or evidence of debris accumulation





# Operation and Maintenance

## Gravity

- Gravity isn't free
- Proactive maintenance is key to longevity
- Regular inspection prevents blockages and overflows
- Lift station maintenance
  - Regular PMs (daily, weekly)
  - Wet well cleaning
  - Mechanical / electrical maintenance

Activity	Avg Frequency (% of system/yr)
CCTV	7.8
Cleaning	29.9
Root Removal	2.9
Manhole Inspection	19.8
Smoke Testing	7.8



# Operation and Maintenance

## Pressure Sewers

- “A frequently held misunderstanding is that pressure sewer are inherently maintenance intense. Experience has not supported that opinion. Well designed pressure sewers, made easy to maintain by design ... have been relatively easy to maintain.” [Alternative Wastewater Collection Systems (EPA/625/1-91/024)]
- O&M of mainline pipe for pressure sewers is typically insignificant
- O&M of Grinder Pump stations vary from manufacturer
  - MTBSC: 8-10 years, Average Annual Cost: \$50/station





# Case Study #3 – Sacheen Lake, Washington





# Case Study #3 – Sacheen Lake, Washington

## Background

- Pend Oreille County, Washington
- Lake formed from granite “bowl”
- Invasive milfoil and increased turbidity were present
- Failing septic tanks and cesspools were uncovered
- Homeowners struggled to mitigate symptoms and save their lake

# Case Study #3 – Sacheen Lake, Washington

## Evaluating Alternatives

- Rocky ground conditions and challenging terrain
- Gravity sewers quickly disqualified due to cost and complexity
- STEP and Pressure Sewers were evaluated in detail



# Case Study #3 – Sacheen Lake, Washington

## Identifying the Solution

- STEP and Pressure Sewers were evaluated in detail
- STEP disqualified due to constructability
  - Varying lot sizes, minimal available land for septic tank
  - Equipment access and ground conditions not suitable for larger equipment
- Pressure sewers have better constructability and flexibility
  - Adjust alignment as is rock discovered
  - Reduced cost



# Case Study #3 – Sacheen Lake, Washington

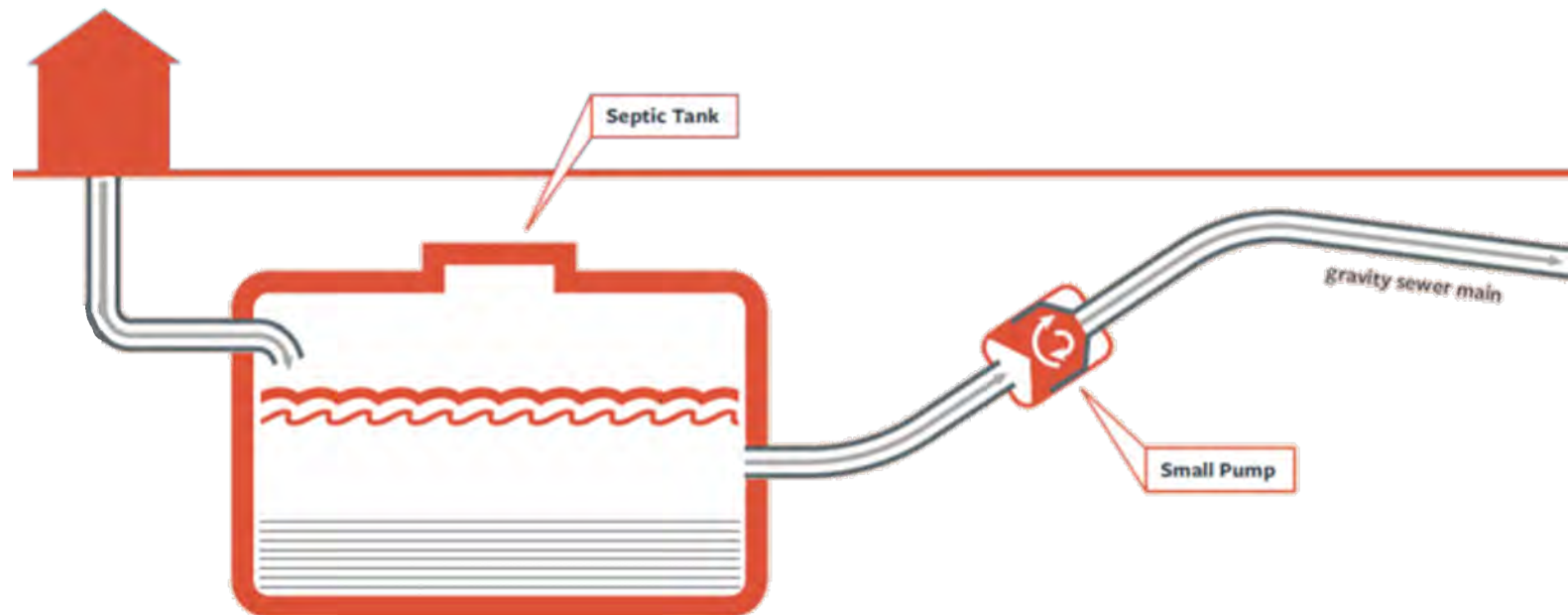
## The Result

- Pressure sewers allowed for a cost effective and practical solution
- Centralized treatment prevented risk of pollution to the lake
- Hydraulic benefits of selected grinder pump results in operational simplicity – one pump model used across the network
- Water quality sampling demonstrated impact of collection system
  - Water clarify improved by at least 25% shortly after installation
- Homeowners enjoying the improved water quality

# Differentiation from Septic Tank Effluent Pumping (STEP)

## Similarities

- System components include:
  - Tank
  - Pump
  - Small-diameter pipe
  - network



# Differentiation from Septic Tank Effluent Pumping (STEP)

## Differences

- Tank IS a septic tank
  - Significantly larger (1,000+ vs. 70+ gallons)
  - Performs primary treatment
  - Must be periodically emptied
  - Minimal “storage”
- Pump does not macerate/grind
  - Filter/screen in tank
  - Regular maintenance to protect pump
  - Lower power / less hydraulic capacity

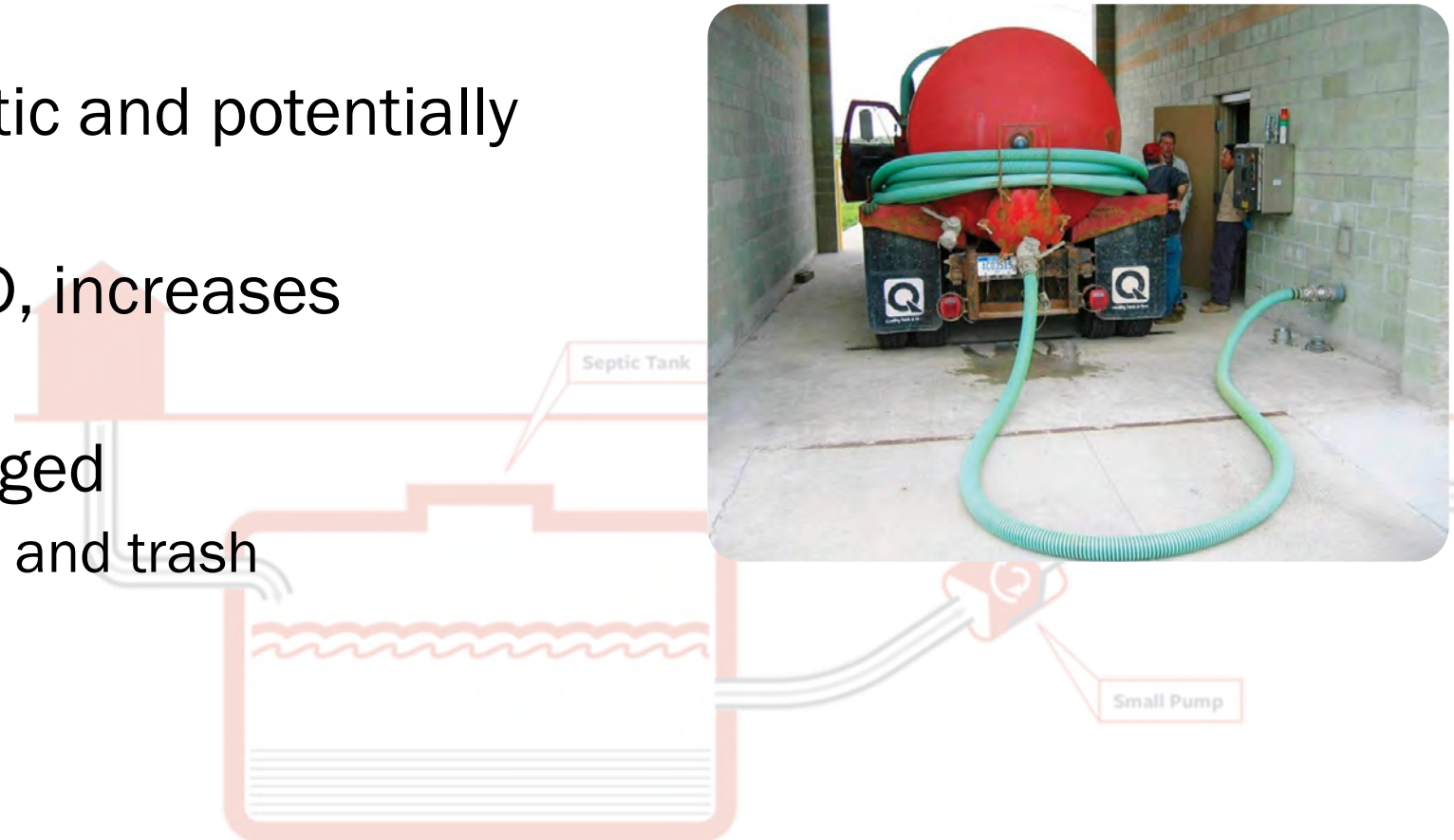




# Differentiation from Septic Tank Effluent Pumping (STEP)

## Treatment Impacts

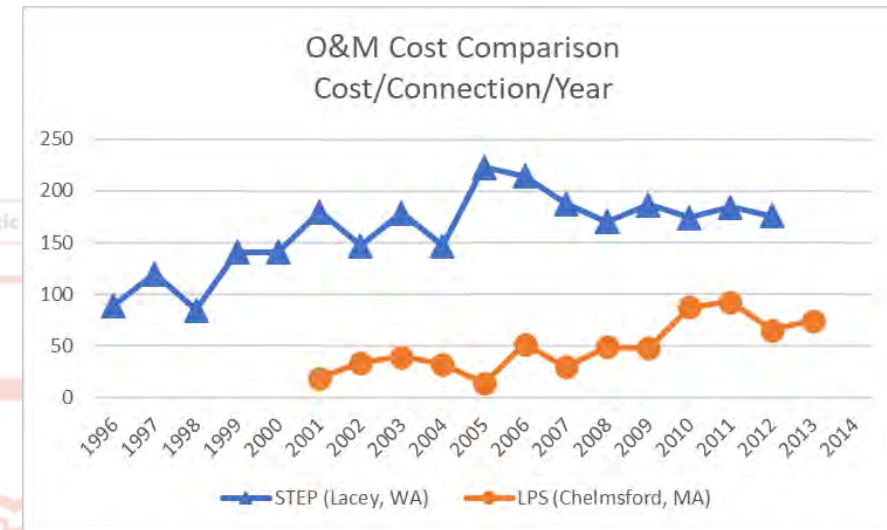
- STEP effluent is always septic and potentially odorous and corrosive
- STEP effluent is high in BOD, increases treatment costs
- Septage must still be managed
  - Concentrated grit, grease, and trash



# Differentiation from Septic Tank Effluent Pumping (STEP)

## Practicalities

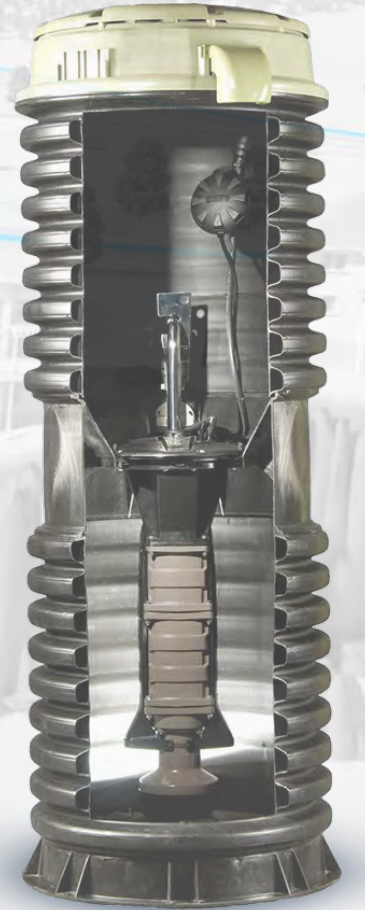
- Reusing or modifying existing septic tanks is rarely possible or practical
- Existing or proposed treatment must be considered during the evaluation process
- Regular maintenance of STEP systems is necessary to protect pumps and pipe network from blockages
- Odors and corrosion are more prevalent
- Greater operational costs



# Differentiation from Septic Tank Effluent Pumping (STEP)

## The Bottom Line

- STEP is different than pressure sewers
- Utility of pressure sewers is greater than a small diameter force main
- Operational experience should be specific to the technology, manufacturer, and supplier





# Protecting Water Security with Pressure Sewers

- Failing septic tanks create risks to public and environmental health
- Wastewater collection systems protect water assets
- Technical, financial, and operational challenges are barriers
- Pressure sewers with grinder pumps have unique characteristics that address construction, operational, and financial challenges
- Pressure sewers have a demonstrated track record of protecting environmental quality of life around the world



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# Questions and Answers with:



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**Todd Danielson**  
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*Informed Infrastructure*



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