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**ETS** **H**

# Management of Existing Railway Tunnels Using Digital Strategies and Technologies

*September 28, 2022*

# Introduction



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Manager, Geotechnics, Geology and Hydraulics Department; and Research & Development Department  
ETS



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Architect, Geotechnics, Geology and Hydraulics Department  
ETS



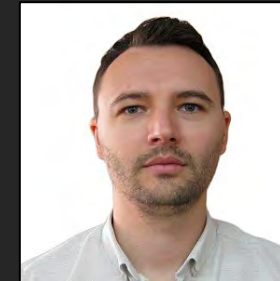
**Mario Calicchio**

Infrastructure Engineer, Geotechnics, Geology and Hydraulics Department; Specialist, Research & Development Department  
ETS



**Burak Boyaci**

Director, Product Management, Civil Engineering  
Bentley Systems, Inc.



**Vlad Mircea Grigoras**

Product Manager, Civil Engineering  
Bentley Systems, Inc.

# Who we are: to be, to do, to inform

**ETS** is a civil engineering company that offers infrastructural and architectural design services, surveying services, mobile mapping and geotechnical-geological studies.

**ETS** is at the forefront of railway and road projects. Our expertise concerns structural and geotechnical engineering, architecture, seismic vulnerability studies, mobile mapping, rock slope mapping, hydraulic studies, bathymetric surveys

**ETS** is the owner of ARCHITA, a unique and innovative system for mobile mapping surveys. From design and engineering to construction and management, ETS aims for delivering specialized services across the entire project life cycle.

**ETS** develops their projects with the support of BIM (Building Information Modelling), in compliance with the standards of the UNI 11337, the BS 1192 and PAS 1192-2: 2013 guidelines with the return of the Data Base, composed of a Confederate Data Model and related Information Contents.

## CREDITS & PARTNERSHIP



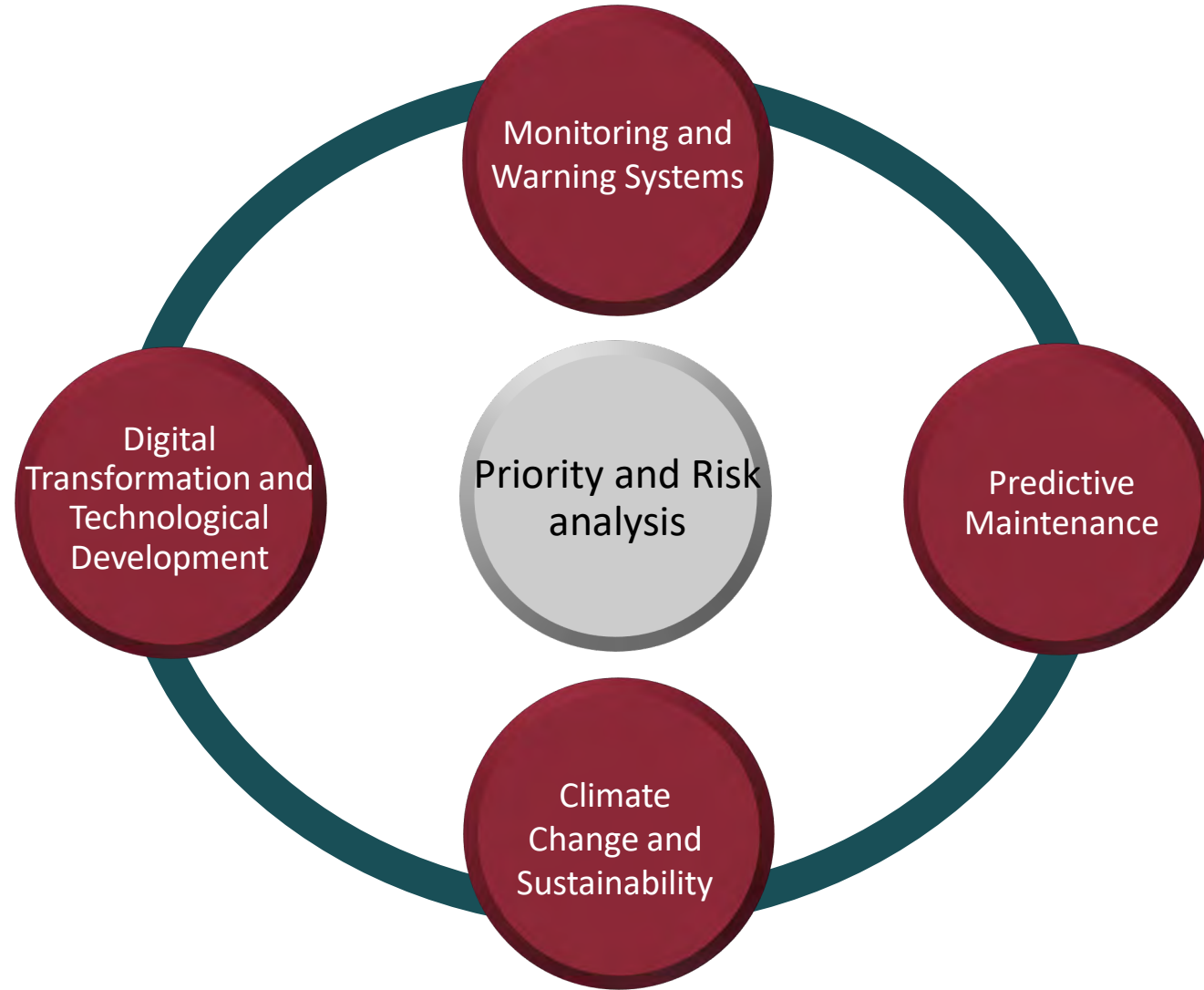


## Vision

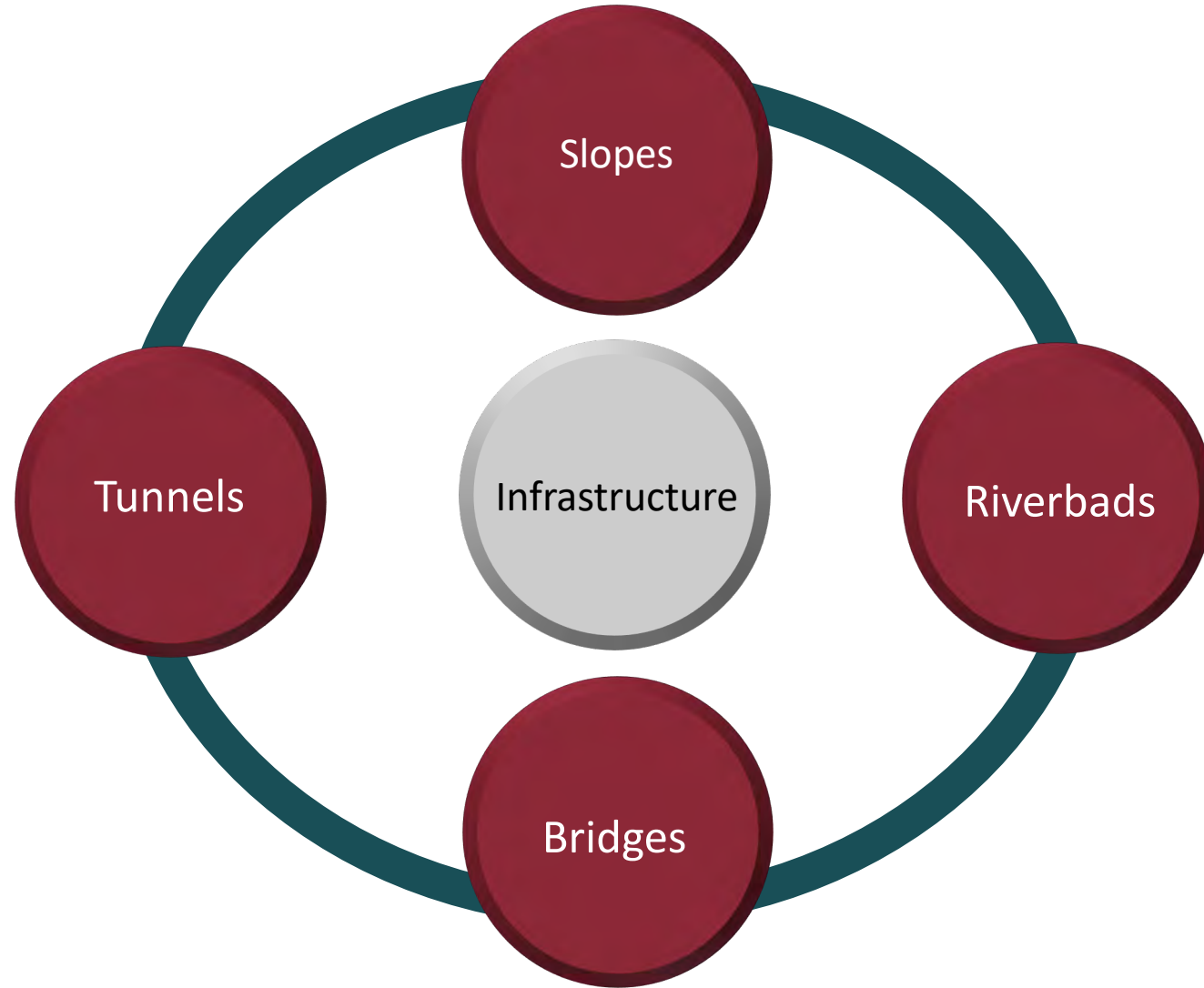
**Infrastructure is a social value**

**Maintenance is a strategic need**

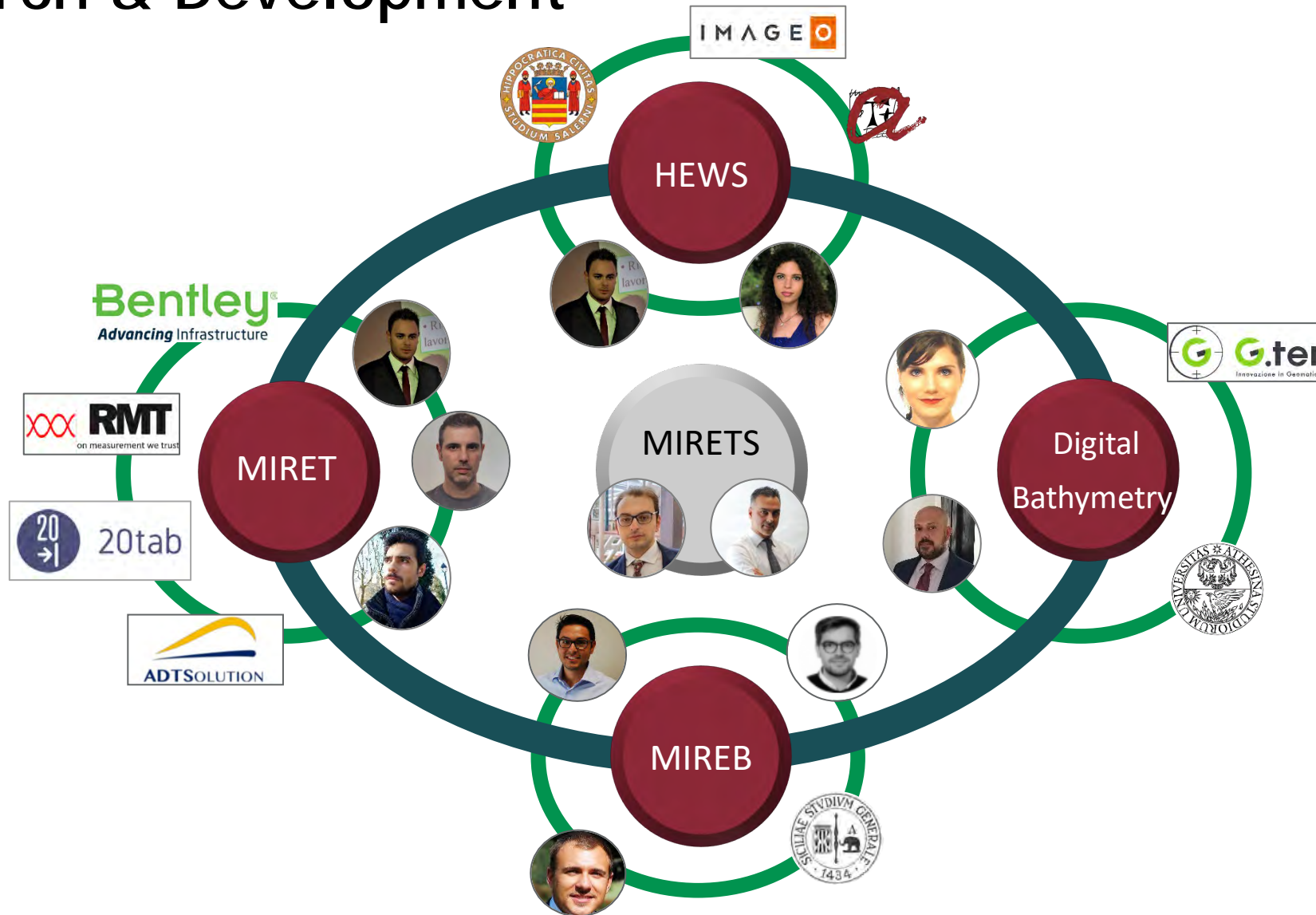
# Mission



# Mission



# Research & Development



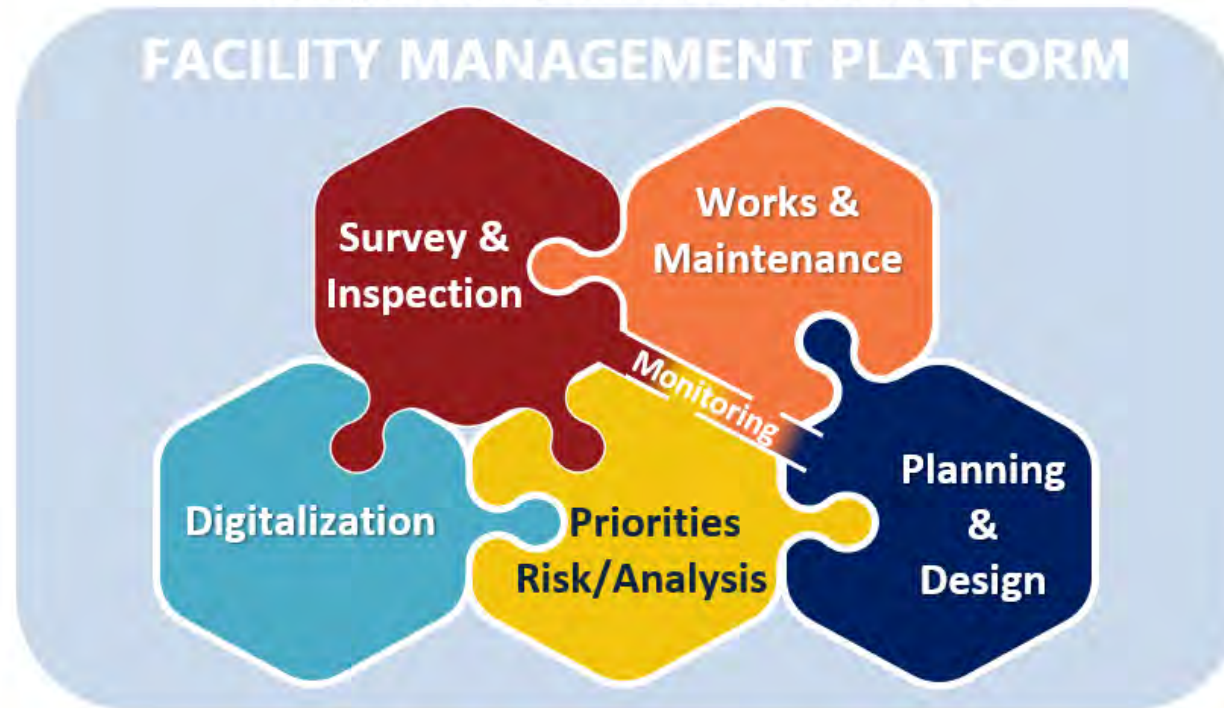


# MIRETS: General Approach and Workflow

## MIRETS

ETS RISK MANAGEMENT SYSTEM

Management and Identification of the Risk - ETS





# Survey & Inspection: Mobile Mapping and NDT Big data

Tunnels (MIRET), Slopes and Artworks (MIRETS) Mapping



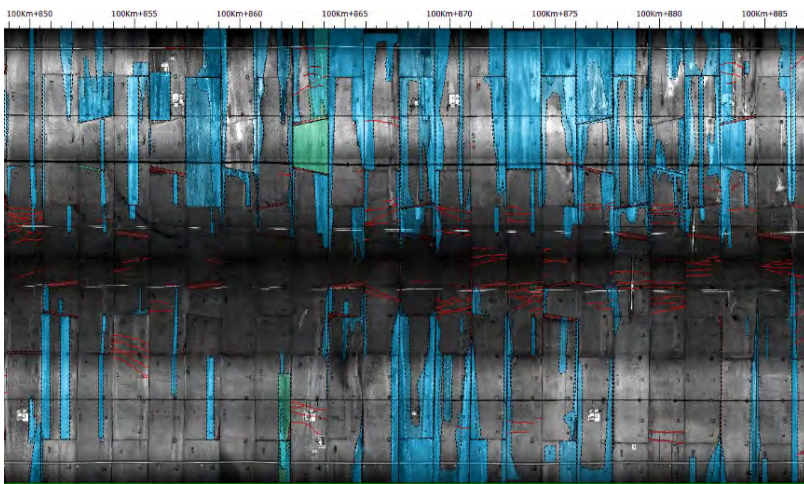
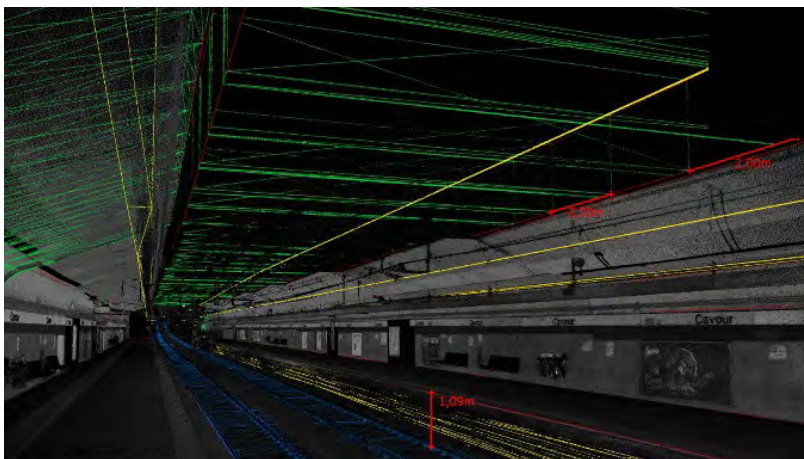
Bathymetries (MIRETS)



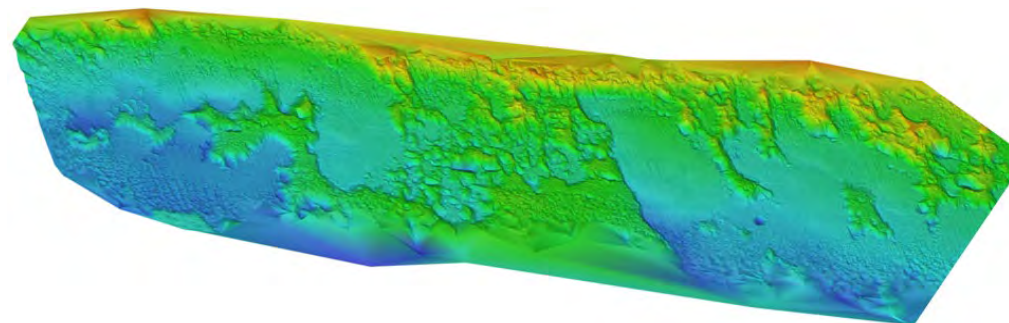


# Digitalization: Big data, Informative Models and CDE

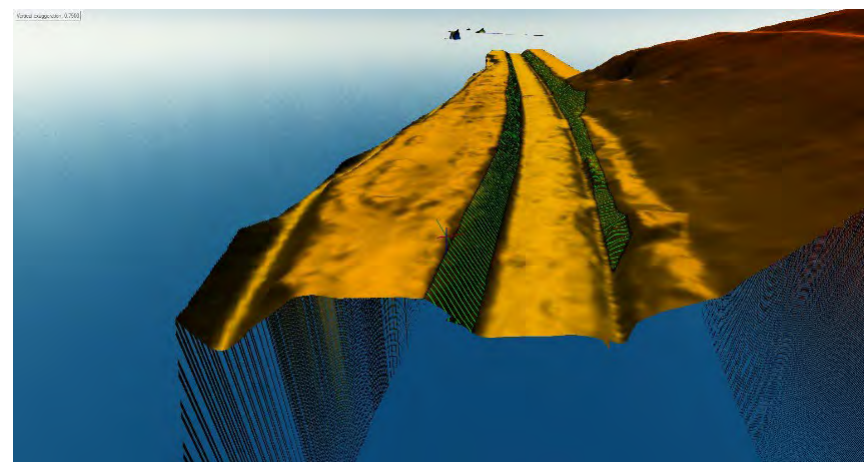
Tunnels (MIRET)



Bathymetries (MIRETS)



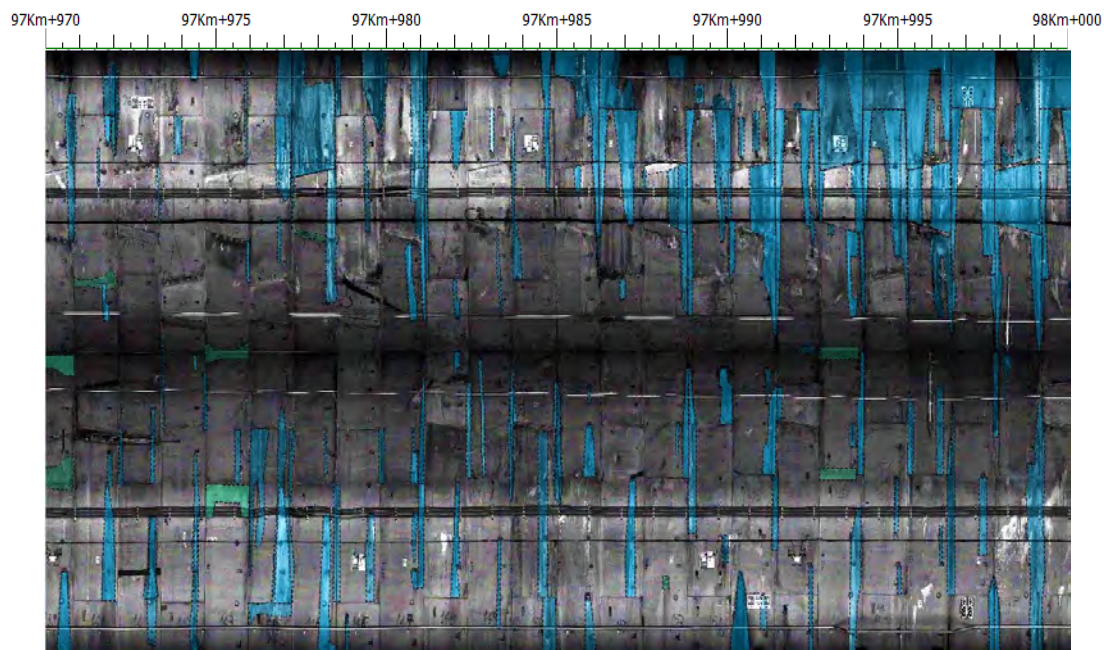
Slopes and Artworks (MIRETS)



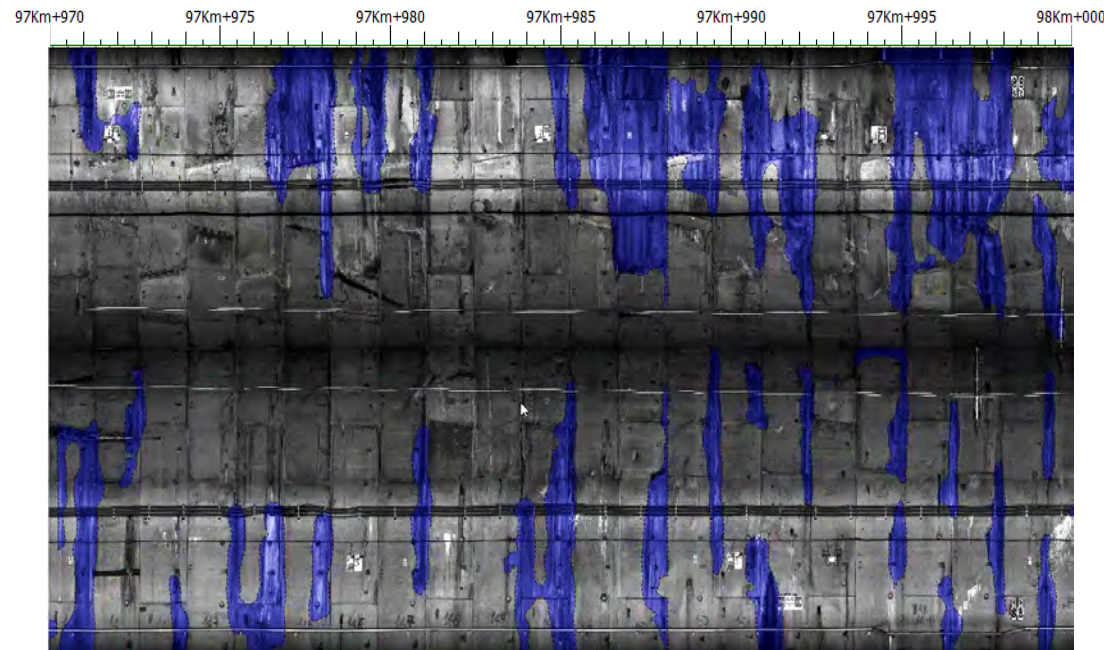




# Priorities & Risk Analysis: Artificial Intelligence vs. NDT Big Data



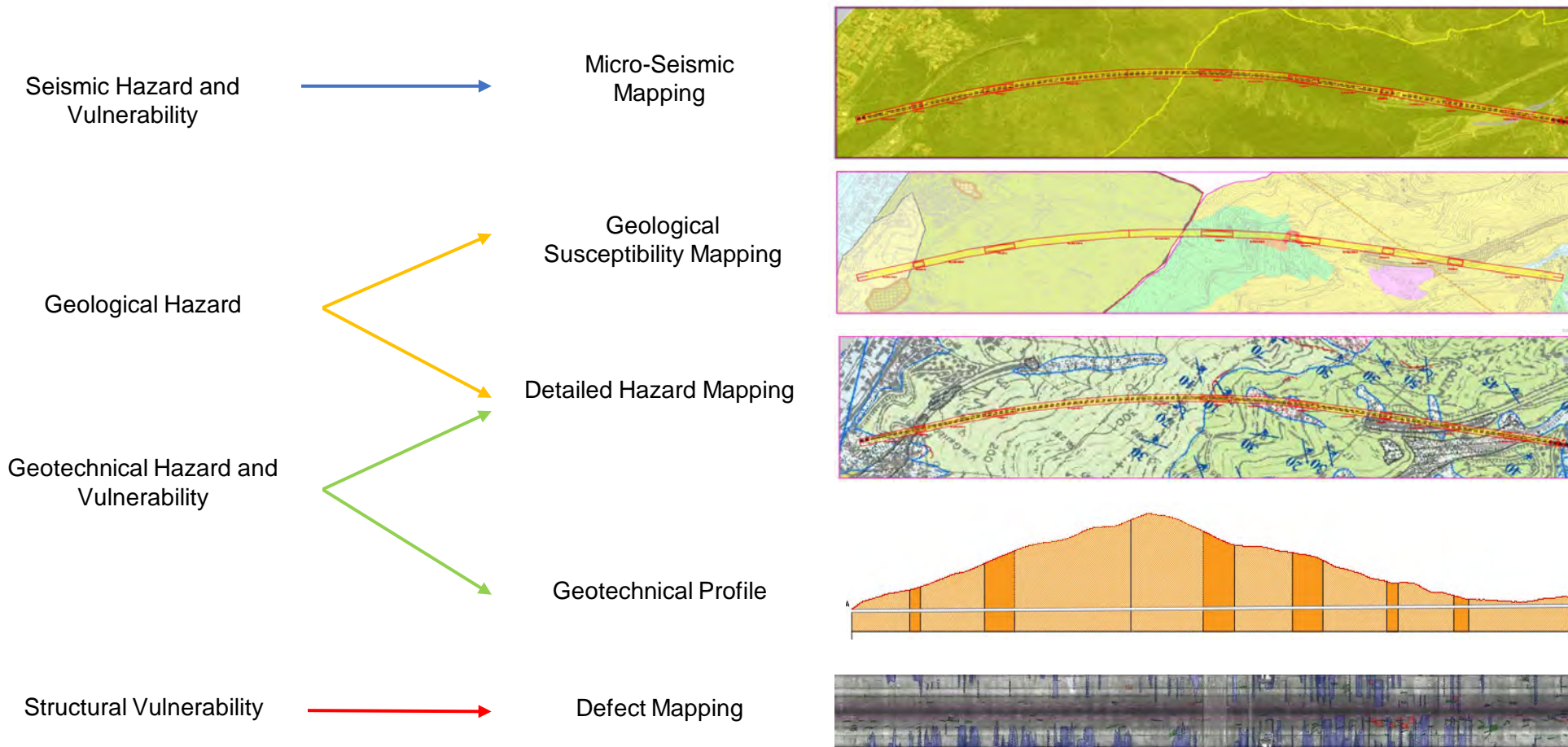
Manual detection (days/weeks)



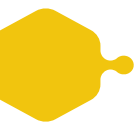
Automatic detection (minutes/hours)



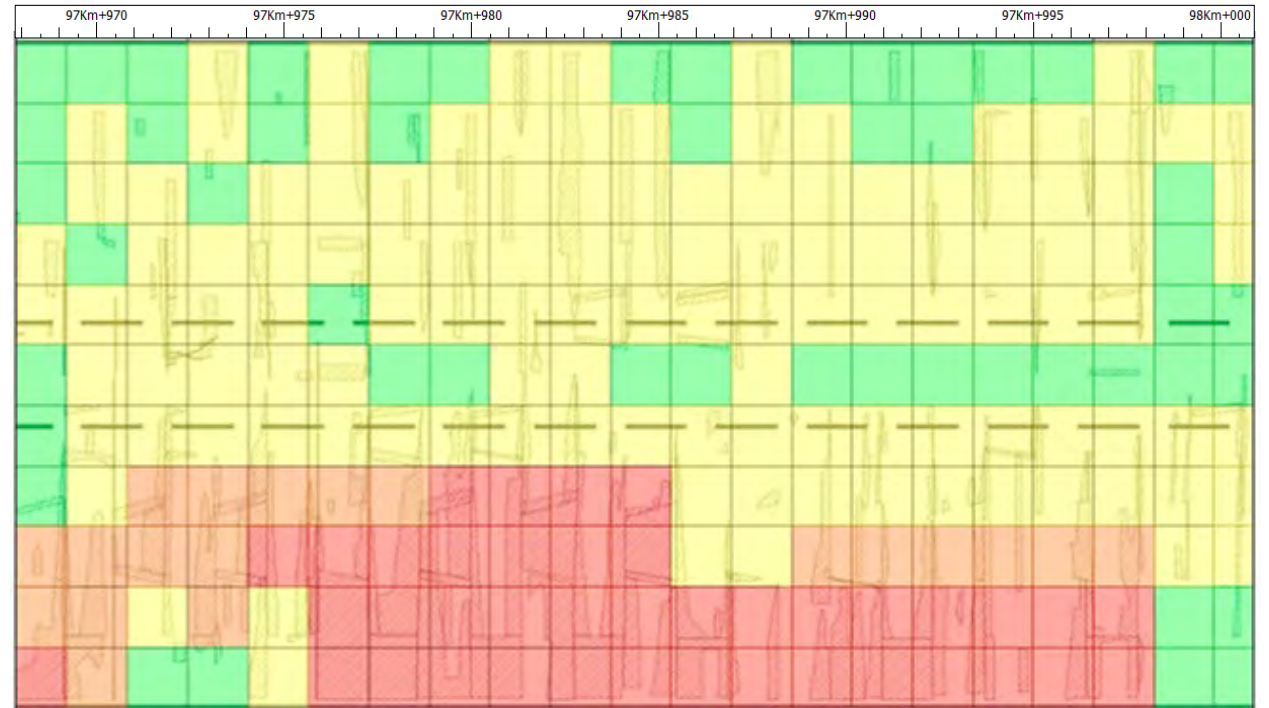
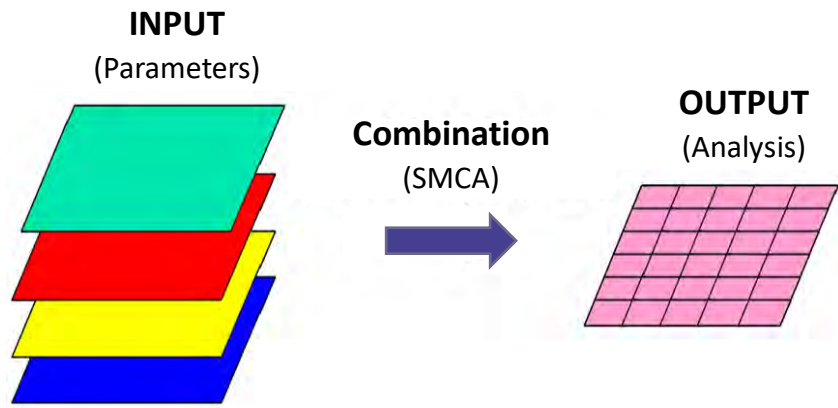
# Priorities & Risk Analysis: Automatic Multidisciplinary Approach





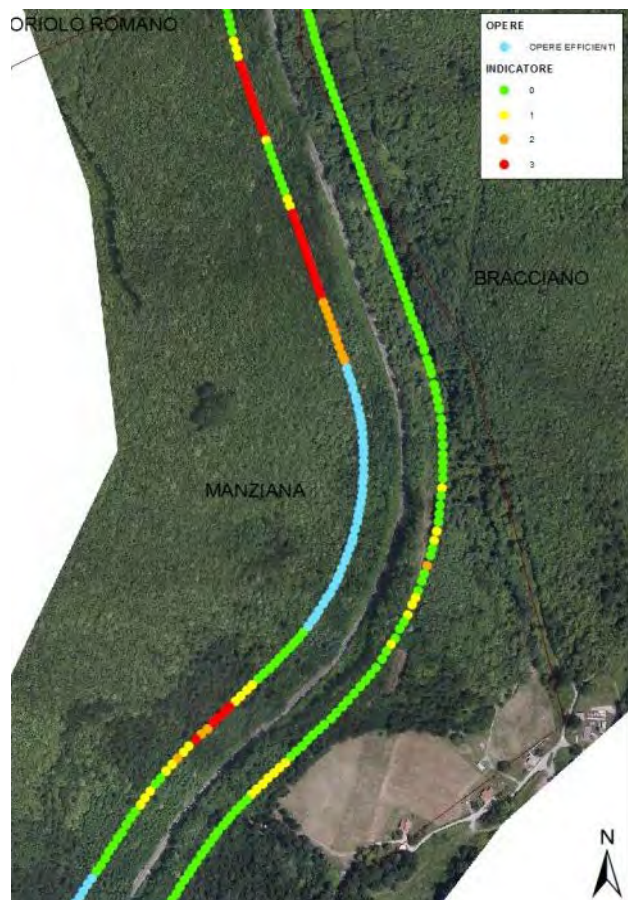


# Priorities & Risk Analysis: Spatial Indexes

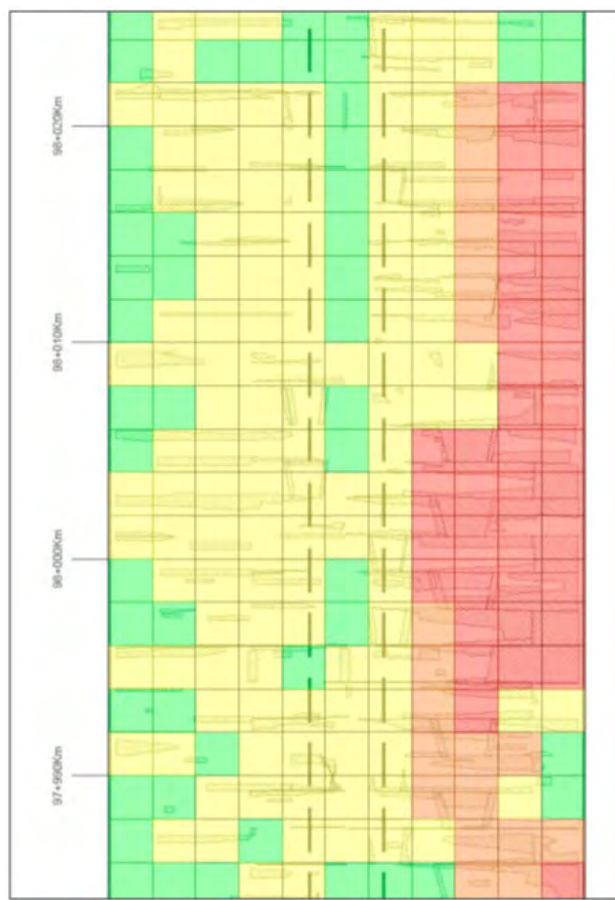


# Planning & Design: Indexes and Scaling

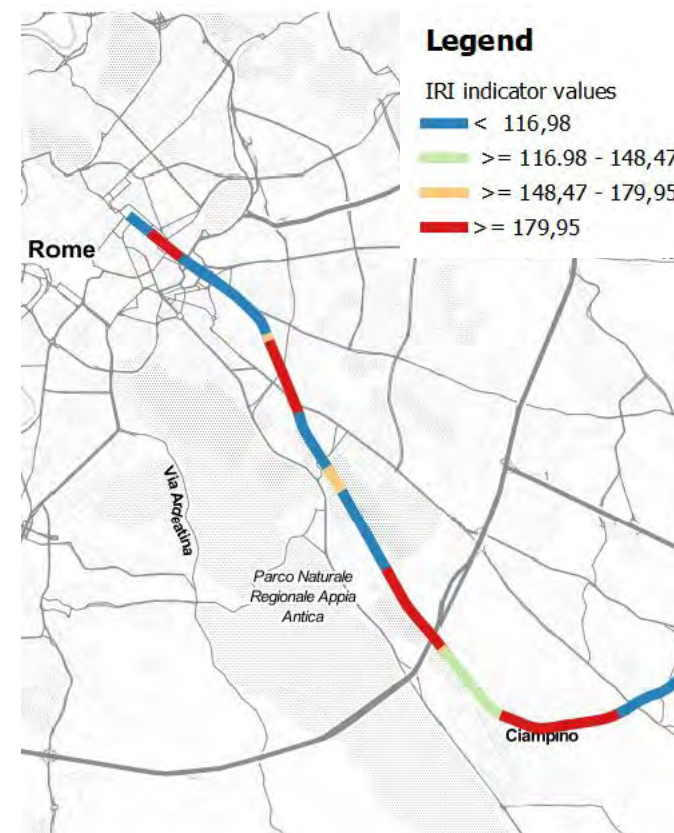
Priorities (Infrastructure)



Tunnels (MIRET)



Priorities (Climate Change)





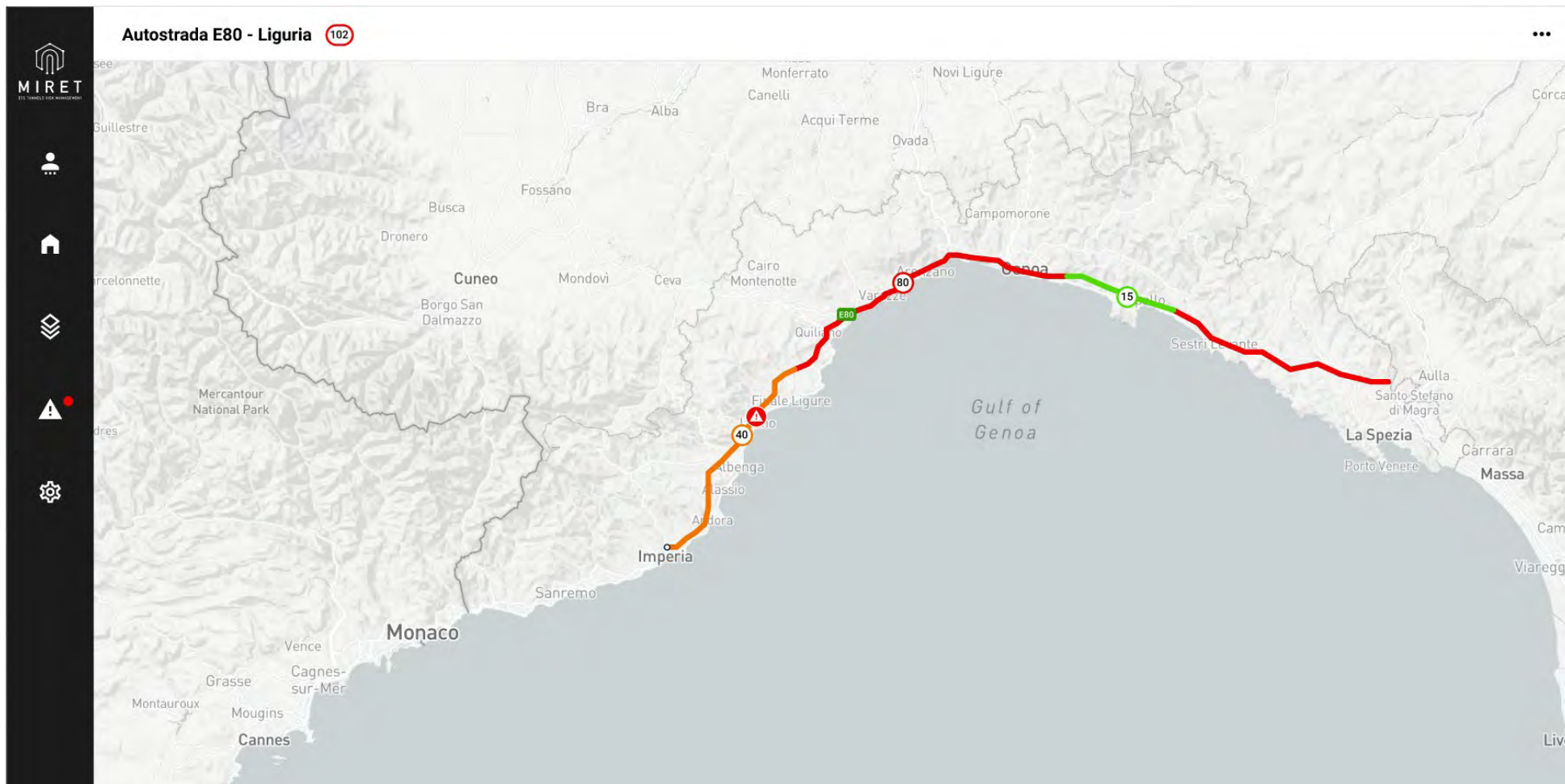
# Planning & Design: Indexes Analysis and Scaling







# Planning & Design: Indexes Analysis and Scaling





# Planning & Design: Indexes Analysis and Scaling (Tunnel Example)

**Autostrada E80 - Liguria - Galleria Collecervo** 40

**Galleria Collecervo - Settore 3**  
Indice di priorità/rischio 51

1/6/2021 21/1/2021 15/9/2020

ANALISI SMCA LAVORI

Sisma 3.00%

Geologico profondo 0.28%

**Categoria geologia profonda**

CARTA GEOLOGICA REGIONALE

RICOSTRUZIONE DEL PROFILO GEOTECNICO

**Filtra dati:**

Sisma

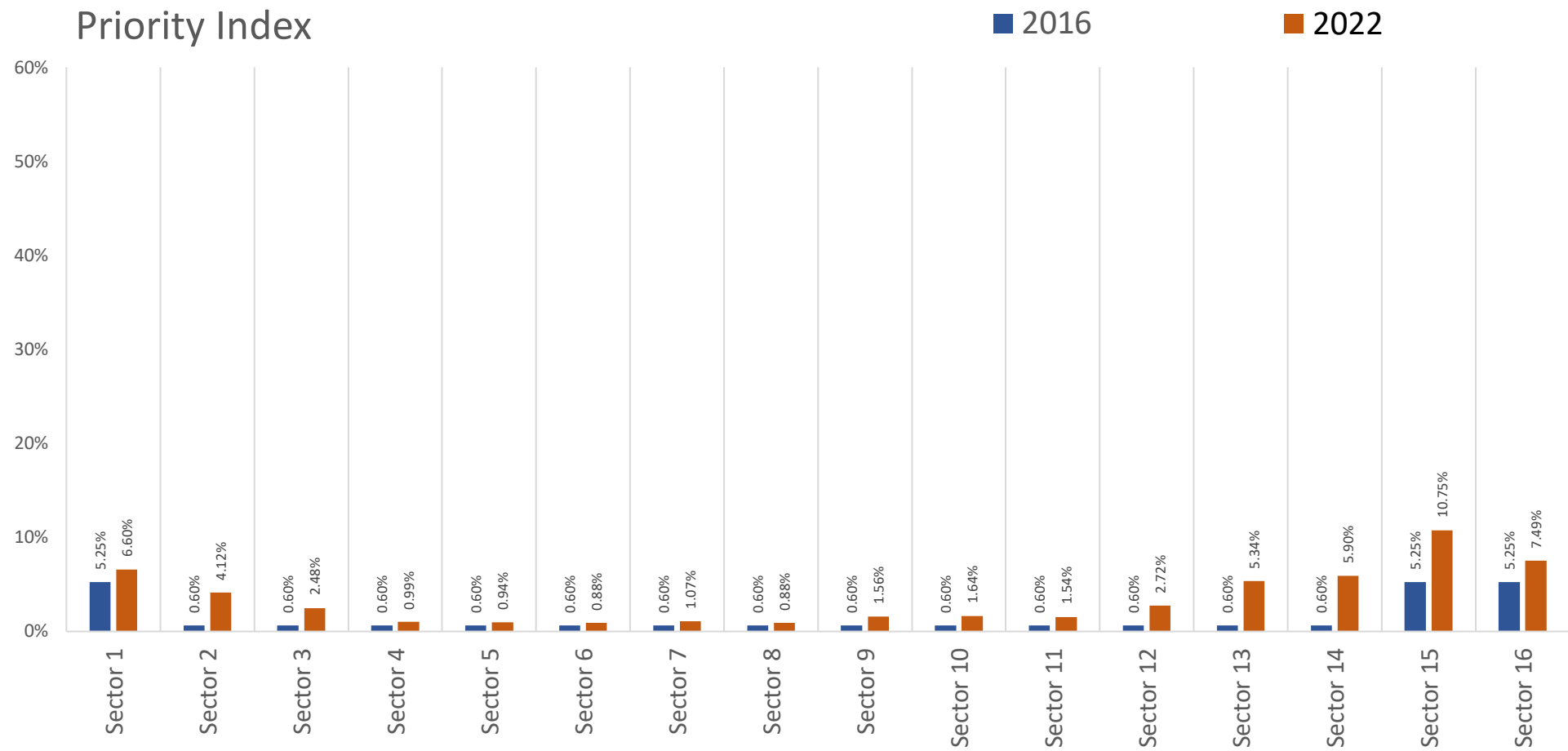
Geologico superficiale

**Galleria Collecervo**  
Settore 3  
al 100,7 km

Indice di priorità/rischio: 51

ISPEZIONA ANALISI

# Planning & Design: Indexes Output (Tunnel Example)

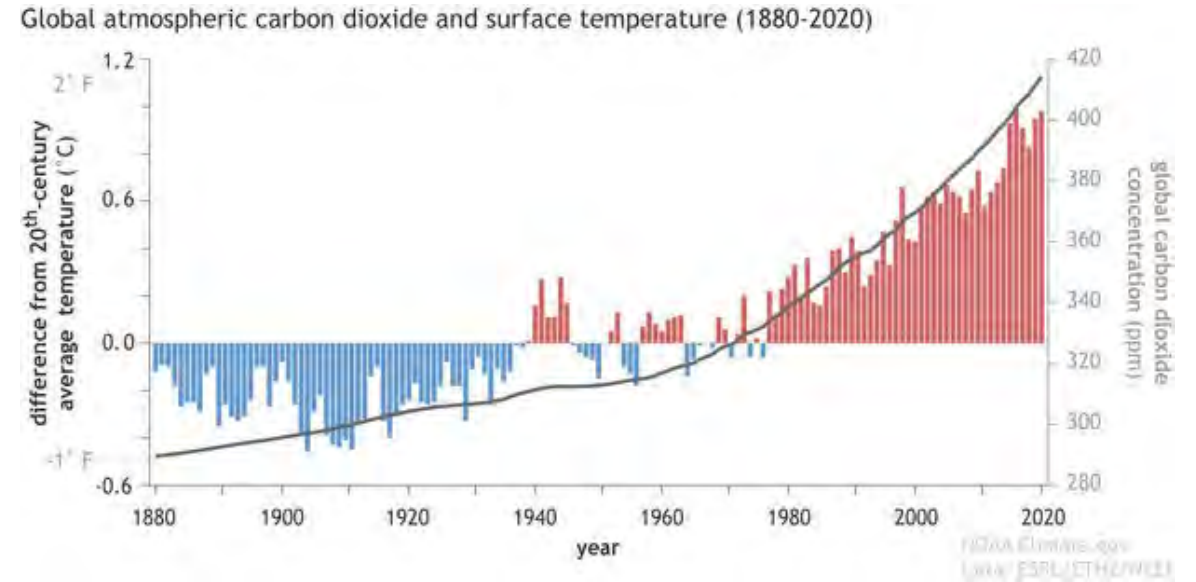




# Planning & Design: Multi Scenario Analysis



Sustainable Development Goals of the United Nations Agenda

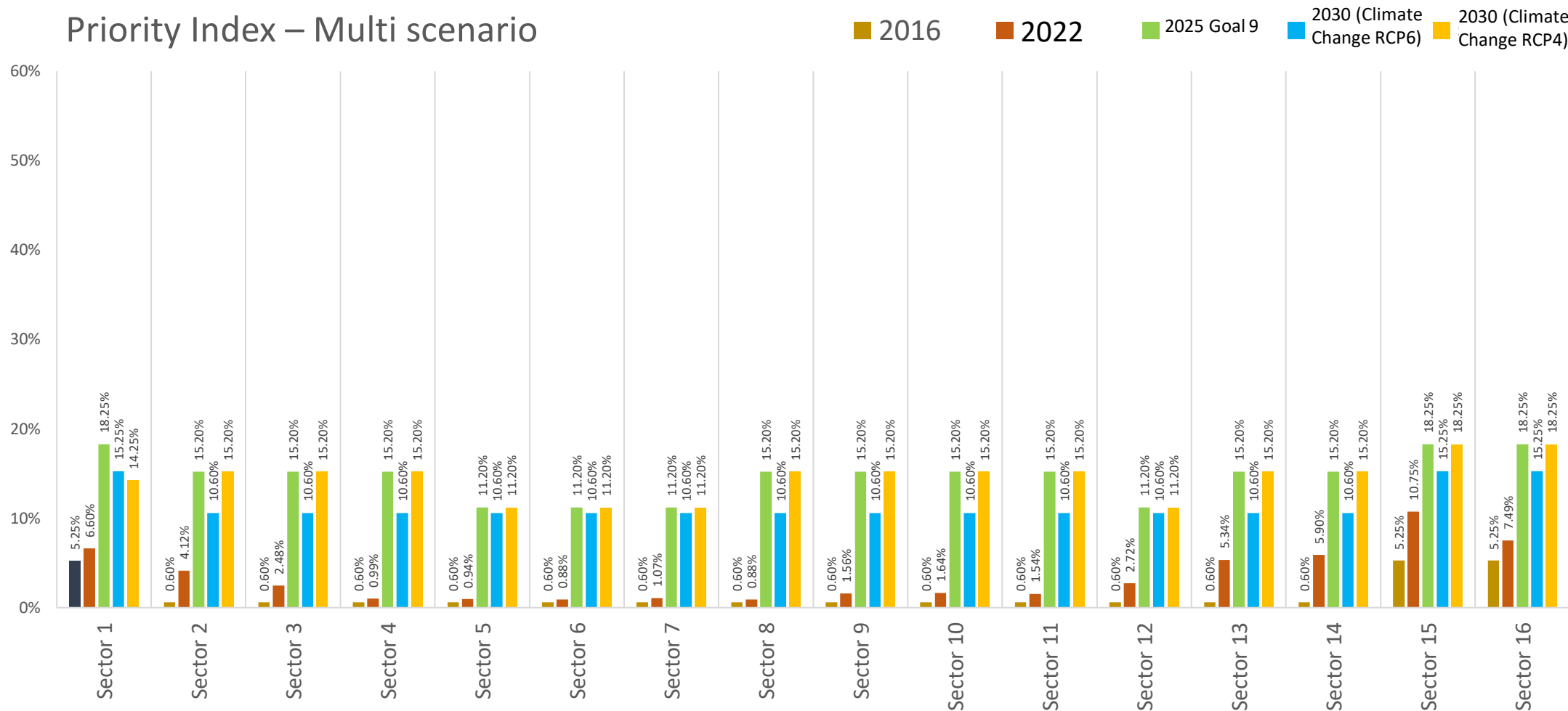


Data Source: Global ABC (UN)

Building and Construction 36-38% of energy related CO2 emissions

# Planning & Design: Multi Scenario Analysis (Tunnel Example)

Priority Index – Multi scenario





# MIRET: General Approach and Workflow



# Survey & Inspection: ARCHITA



**ARCHITA** is a multi-dimensional mobile mapping system developed by ETS



**Key advantages** of the ARCHITA's approach:

- To avoid intrusive structural surveys
- To minimize the time of traffic disruption
- To increase operator's safety
- To improve back-office capabilities



# Survey & Inspection: ARCHITA

**THERMAL CAMERA + TUNNEL SCAN**

Lighting system

Photographic scanning system

Laser scanner

GNSS

CCD camera

IMU

**LIGHTING**

Lighting system

**ARCHITA:  
RAIL CONFIGURATION**

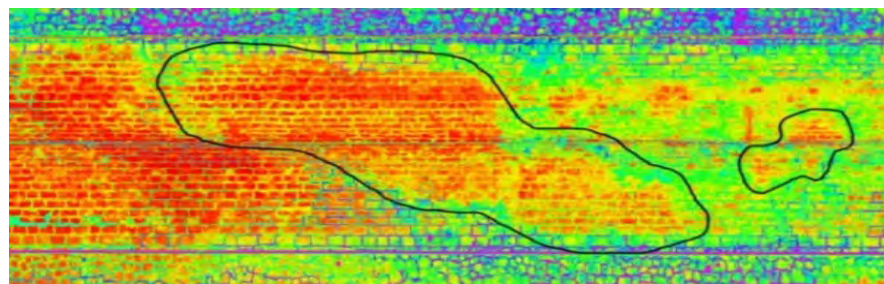
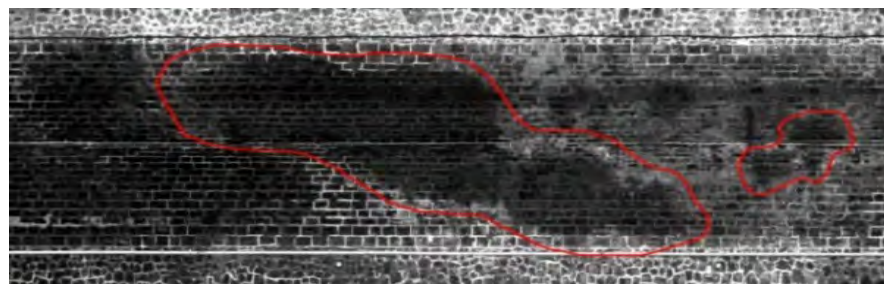
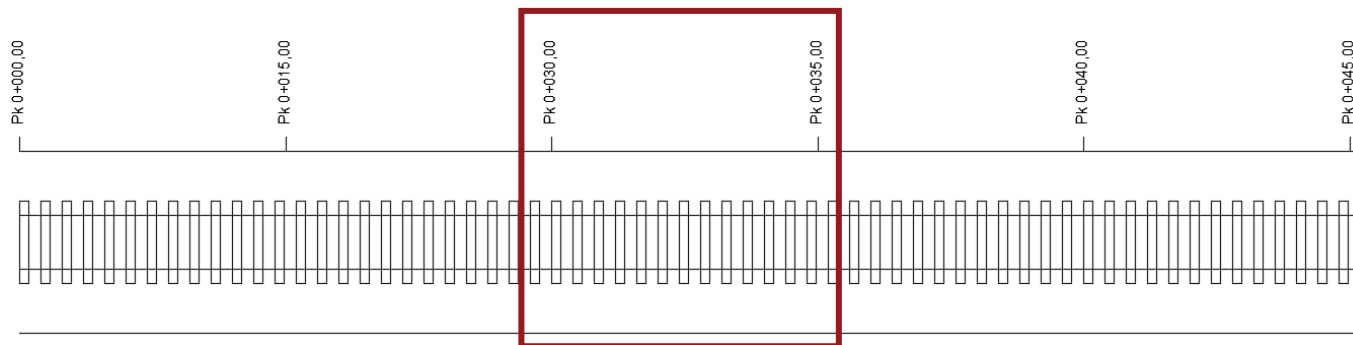
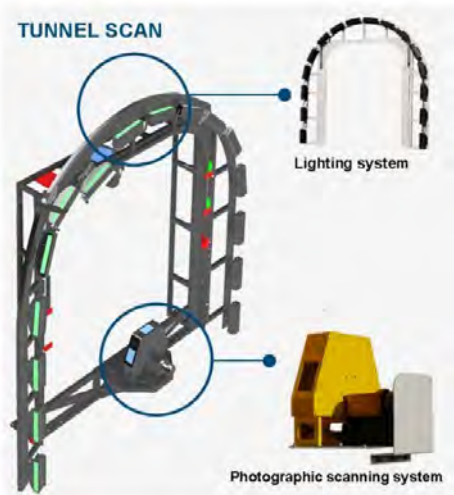
*Technological solution made up of integrated and engineered survey instruments*

- Operating speed: 15-30 km/h
- Output: Acquisition of Actual State of the work through different data (point cloud, high resolution images, radargrams and e thermograms).

**GEORADAR  
Road system**

**GEORADAR  
SafeRailSystem**

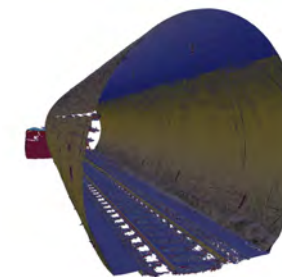
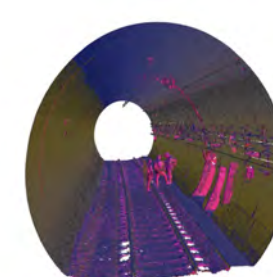
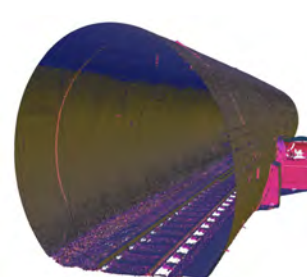
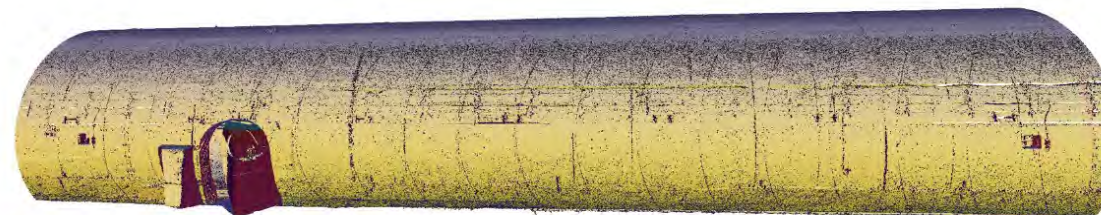
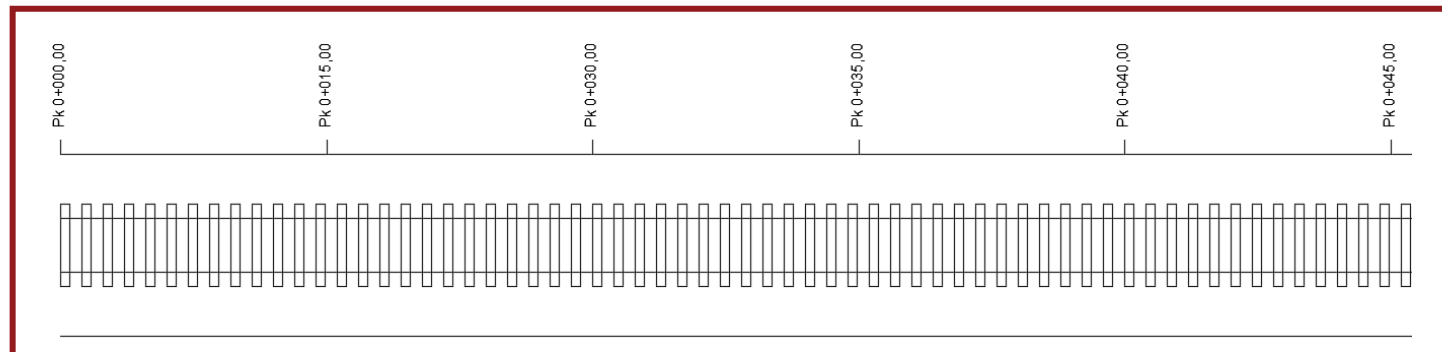
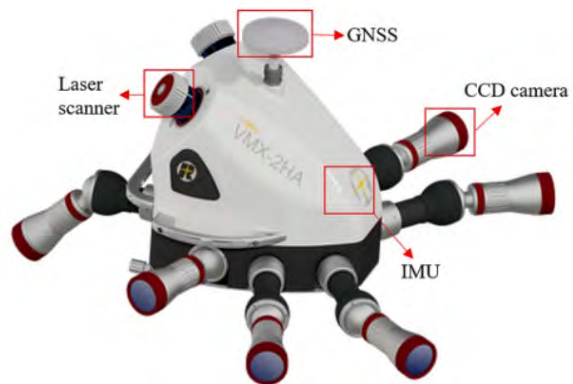
# Survey & Inspection: ARCHITA



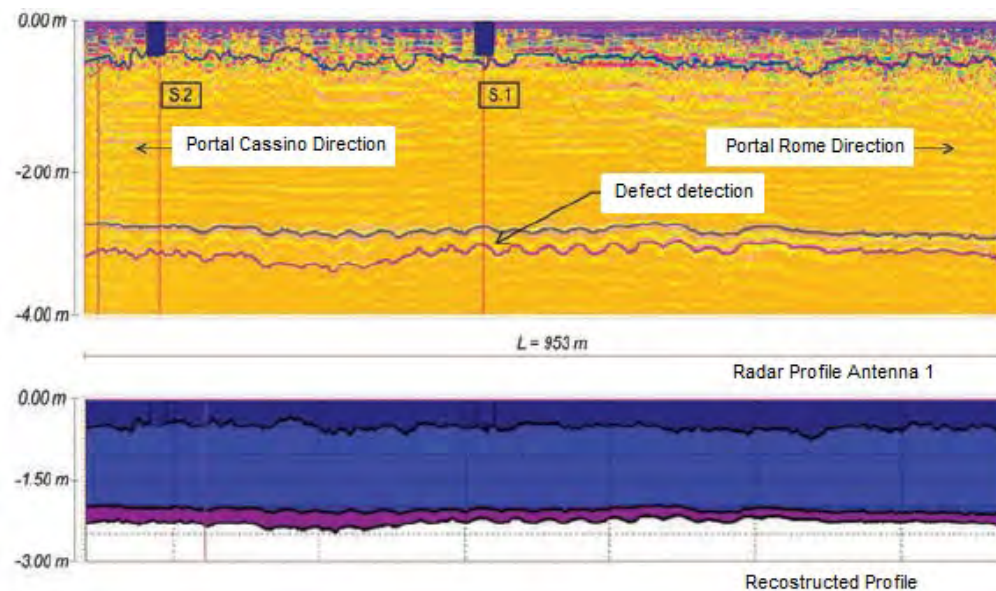
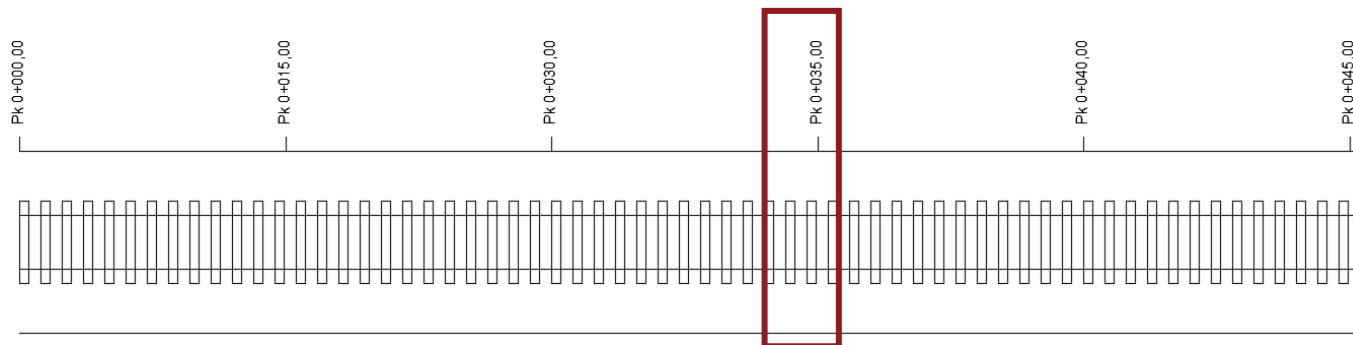
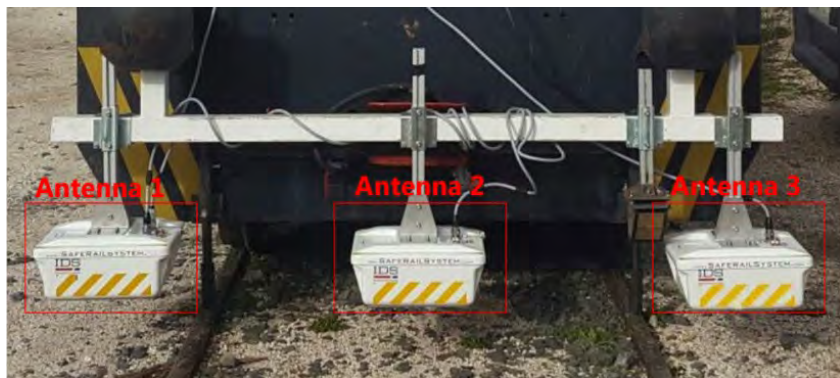




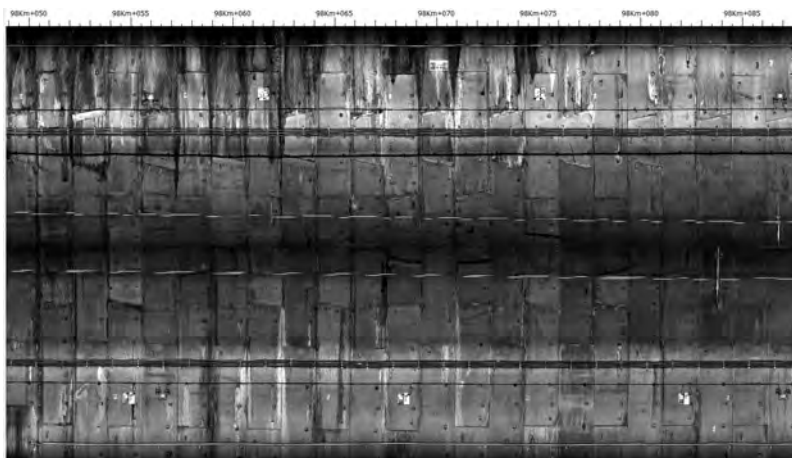
# Survey & Inspection: ARCHITA



# Survey & Inspection: ARCHITA



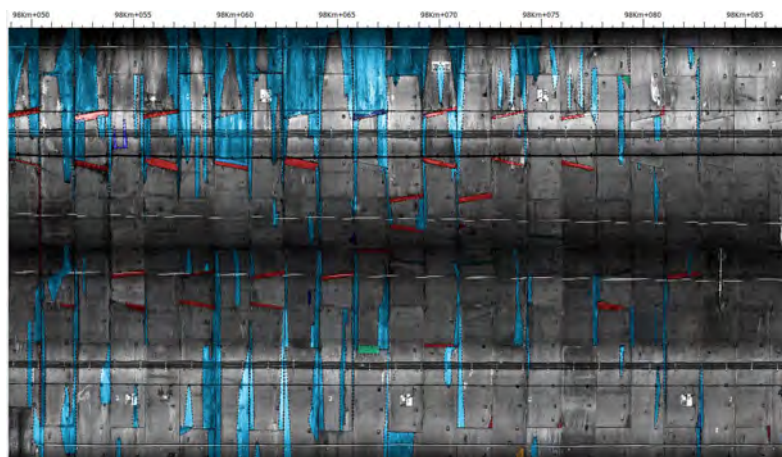
# Defects Analysis: Manual detection workflow



From HD photo, thermal image and GPR

Defects due to the presence of water					
<b>C6</b>	<b>Percolation from the joints</b>				
	Definition: Infiltration of water through joints (longitudinal, transversal, mortar injection holes, segment connectors). Presence of humidity or water in the concrete as a result of infiltration. The phenomenon occurs in the presence of imperfect, if not absent, waterproofing at the construction joints.				
Unità of measure: m <sup>2</sup>					
<b>Intensity assessment</b>	0.25	Surface stains of salt and chloride deposits	<b>Extension evaluation</b>	0.25	% ( Tot Area / Sector Area )
	0.5	Deep stains of salt and chloride deposits		0.5	% ( Tot Area / Sector Area )
	0.75	Wet surface		0.75	% ( Tot Area / Sector Area )
	1	Dripping surface		1	% ( Tot Area / Sector Area )

Defects Catalogue

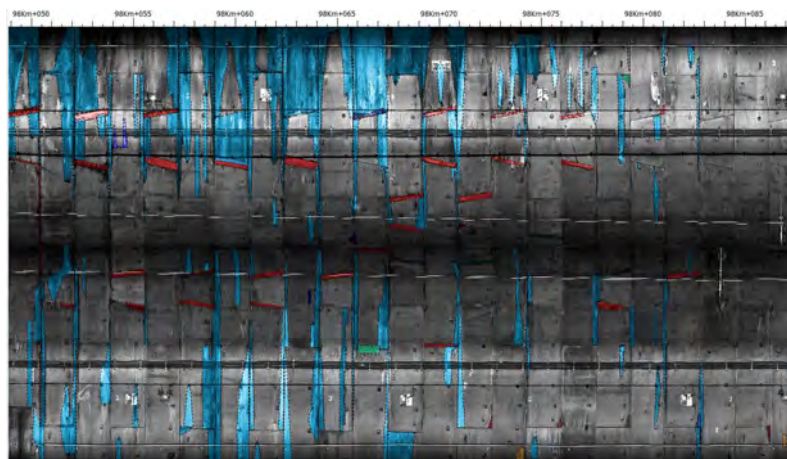


Defects from manual detection

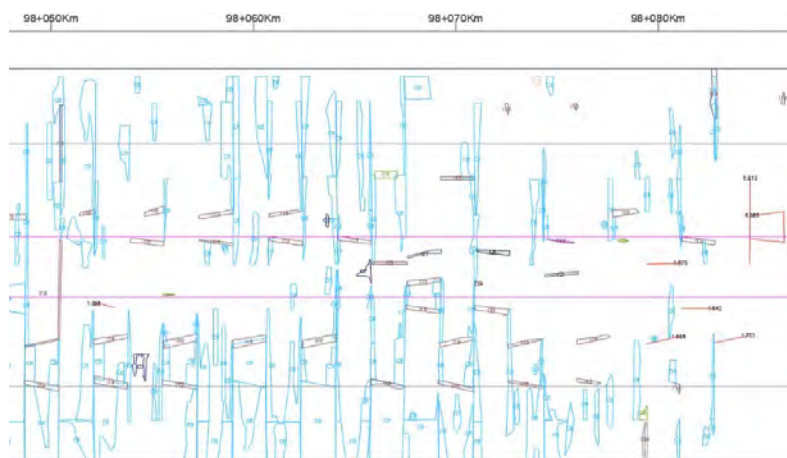




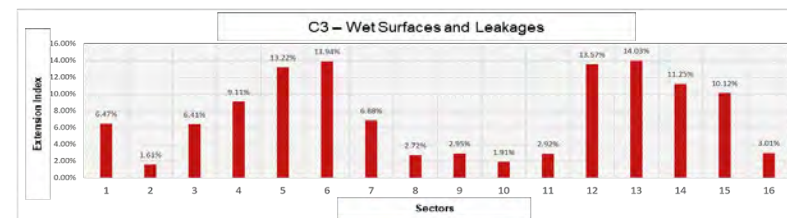
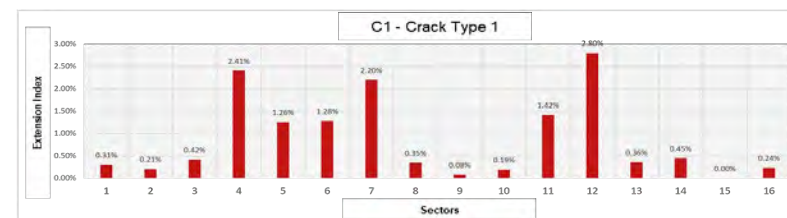
# Defects Analysis: Manual detection, output and indexes



Defects from manual detection



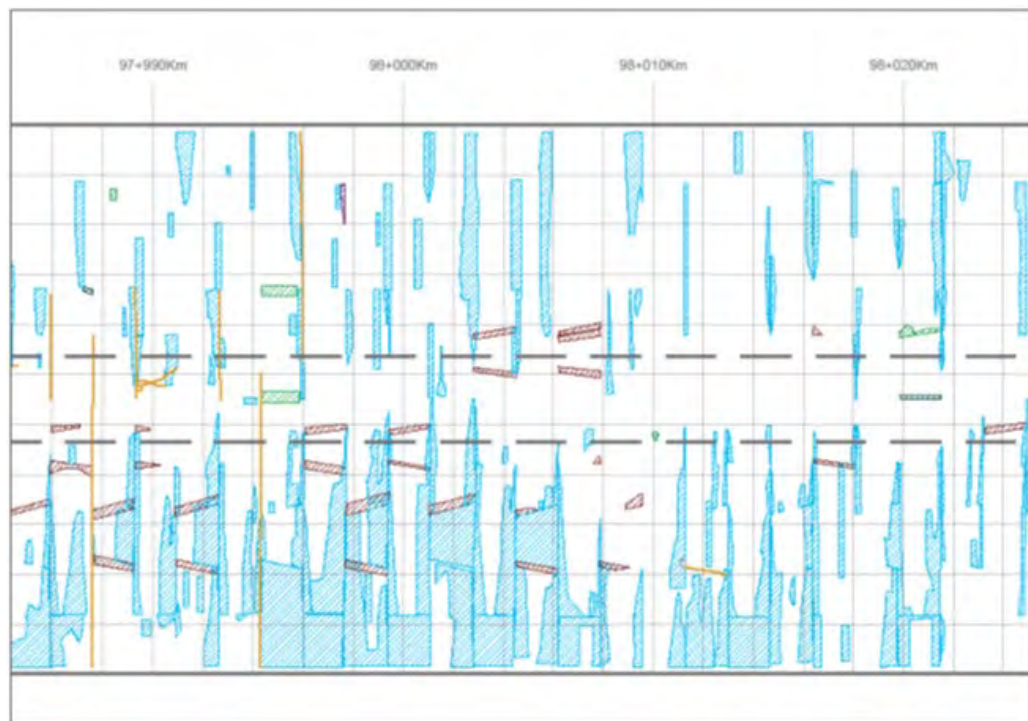
Output CAD



Extension Indexes



# Manual detection, output and indexes



Defects information modeling  
and Vulnerability analysis



Priority and Risk analysis

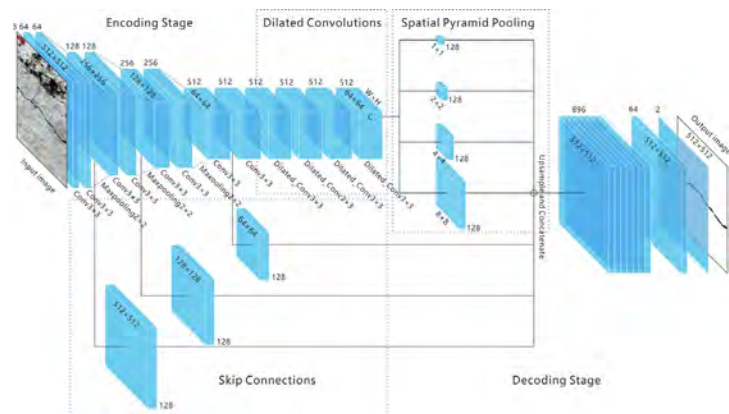




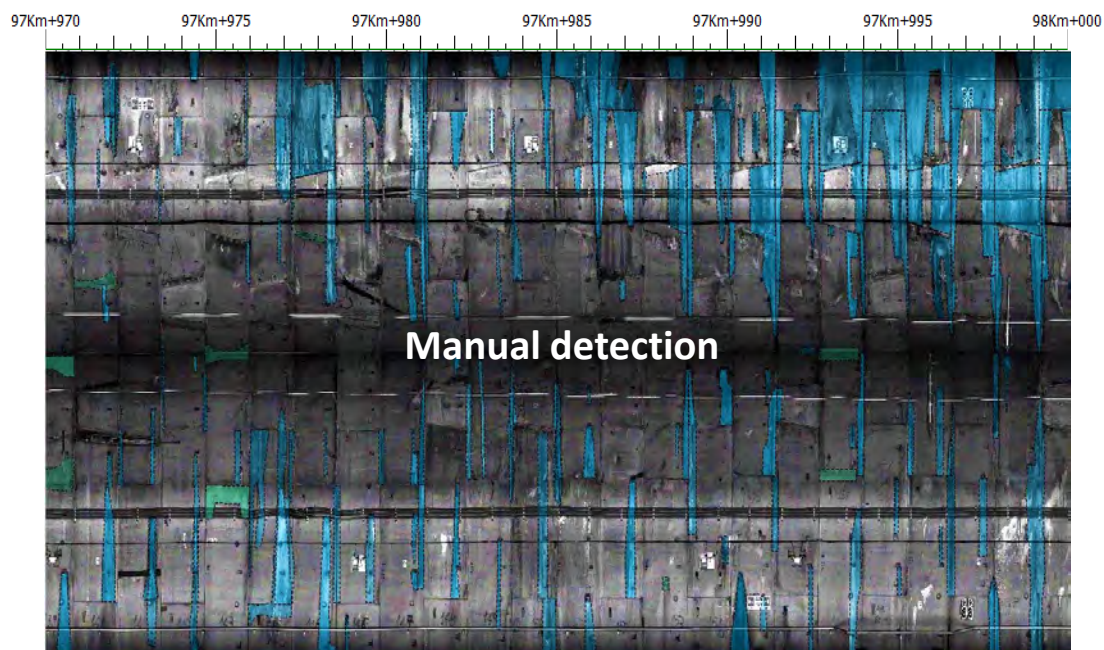
**Artificial intelligence and image processing in the MIRET approach for the water detection and integrated geotechnical management of existing mechanized tunnels: methodology, algorithm and case study**

**New Civil Engineer**  
**TechFest.**  
 FESTIVAL OF INNOVATION AND TECHNOLOGY 2021

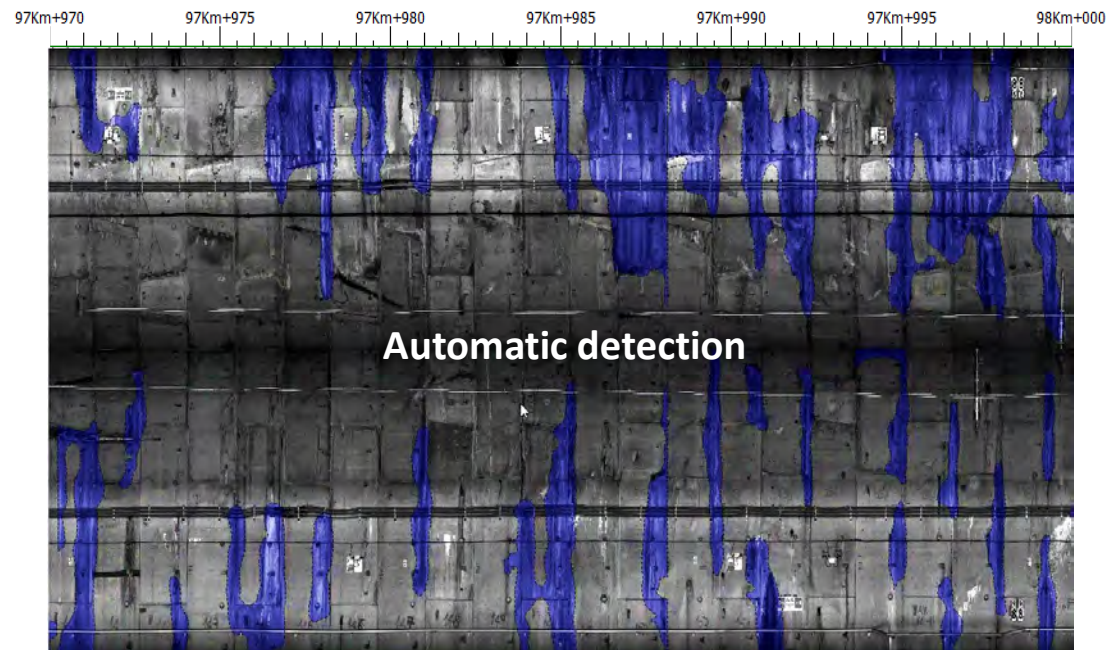
**FINALIST**



# Defects Analysis: Water defects, results and comparison



Total water defects (C5+C6+C7) = 142.42 m<sup>2</sup>  
Detection time: about 5 days/km

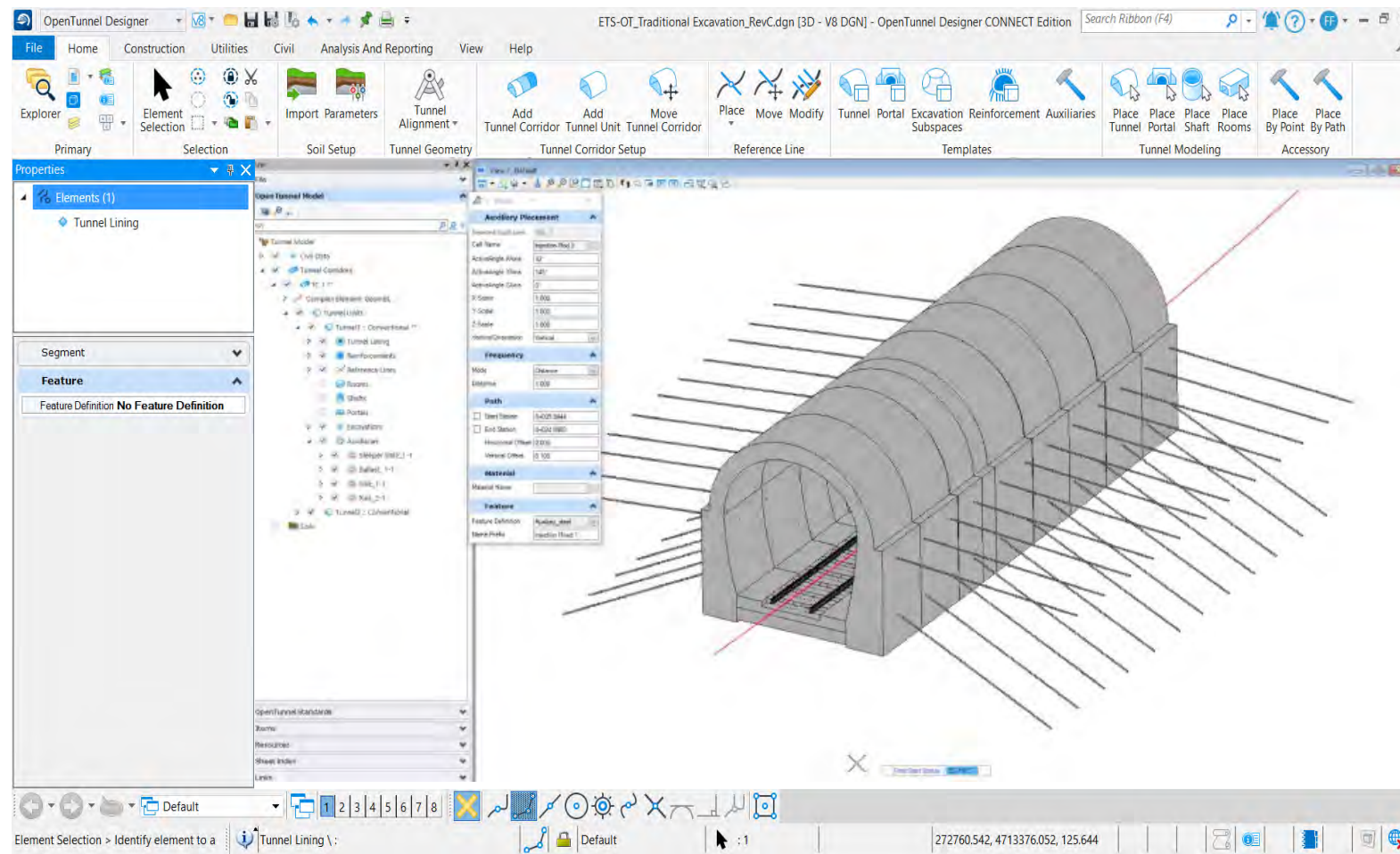


Total water defects = 161.71 m<sup>2</sup>  
Detection time: about 10 min/km





# Tunnel Digitalization: Integrated tunnel design solution



# Tunnel Digitalization: User experience



## Project description

We tested OpenTunnel Designer on two case studies of railway **existing tunnels**, one for **rehabilitation** of *Heritage tunnel (1886, masonry lining)* and one for **maintenance** of *Modern tunnel (2016, precast concrete segmental lining)*. In both cases, the software made it possible to generate the geometries and process the information quickly and with a tolerable accuracy margin for the design.

For the first one, the design takes place by importing the geometry derived from the survey with ARCHITA and assigning the discretized sections along the alignment.

Starting from the actual state of the tunnel, it is possible to step to modelling the maintenance works, which are created within the OpenTunnel families and positioned according to the design indications.

For the second one, the actual setup is created starting from the as-built layout of the construction. Thanks to the capability of OpenTunnel Designer to create customized sections, we can obtain quickly the 3D geometries of the tunnel.

# Tunnel Digitalization: User experience

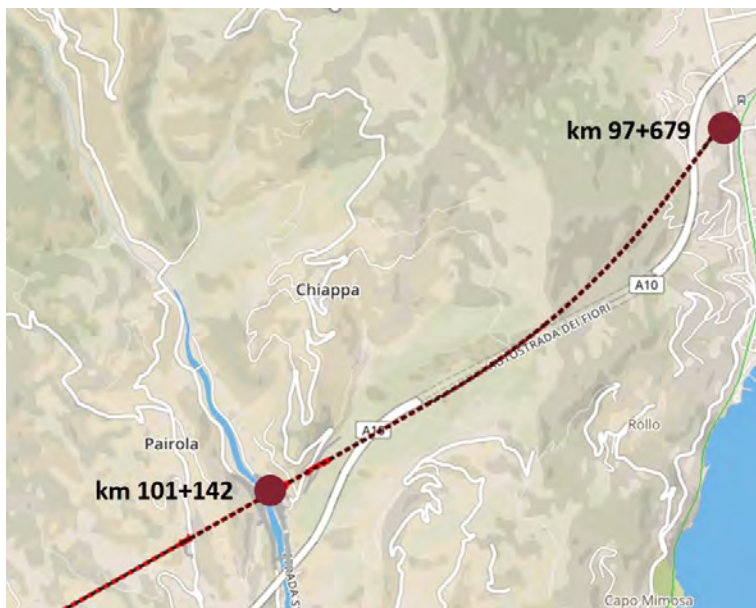


## Adopted workflow

The following workflow has been adopted in the process of modeling the existing tunnel using OpenTunnel:

- Starting from the point cloud file that represent the as build geometry tunnel, tunnel cross sections has been extracted at every point of interest;
- The cross sections then have been imported in OpenTunnel for further customization and modeling;
- Using the OpenTunnel cross sections the tunnel solid, reinforcement and auxiliary elements have been modeled using the automated parametric tools from OpenTunnel;
- Using automated drawing generation tools, plan, profile and cross sections drawings have been created and then compared with design drawings created by ETS team.

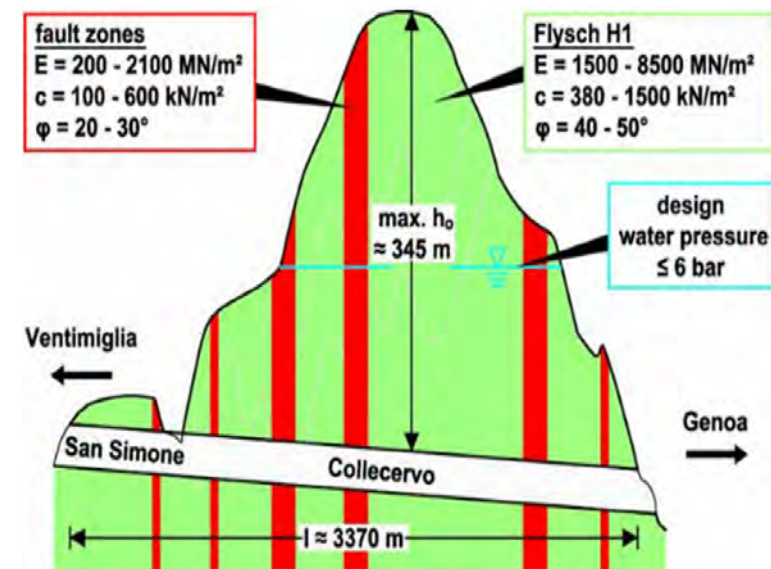
# Existing tunnels: Maintenance of Modern tunnel



Key plan

Galleria Collecervo	
<i>Method of escavation</i>	Mechanized
<i>Type of TBM</i>	Single shield
<i>Segment configuration</i>	4 rectangular + 3 trapeziodal
<i>Segmentation</i>	4 regular stone + 2 boundary stone + key
<i>Size of key</i>	two rams position
<i>Internal diameter</i>	10.8 m
<i>Segment thickness</i>	0.4 m
<i>Ring lenght</i>	1.7 m
<i>Concrete strenght</i>	45 Mpa
<i>Reinforcement tipe</i>	Rebar
<i>Connectors in circumferential joint</i>	Dowel
<i>Connectors in radial joint</i>	Dowel
<i>Type of gaskets</i>	Elastomer material
<i>Type of backfill grout</i>	Mortar

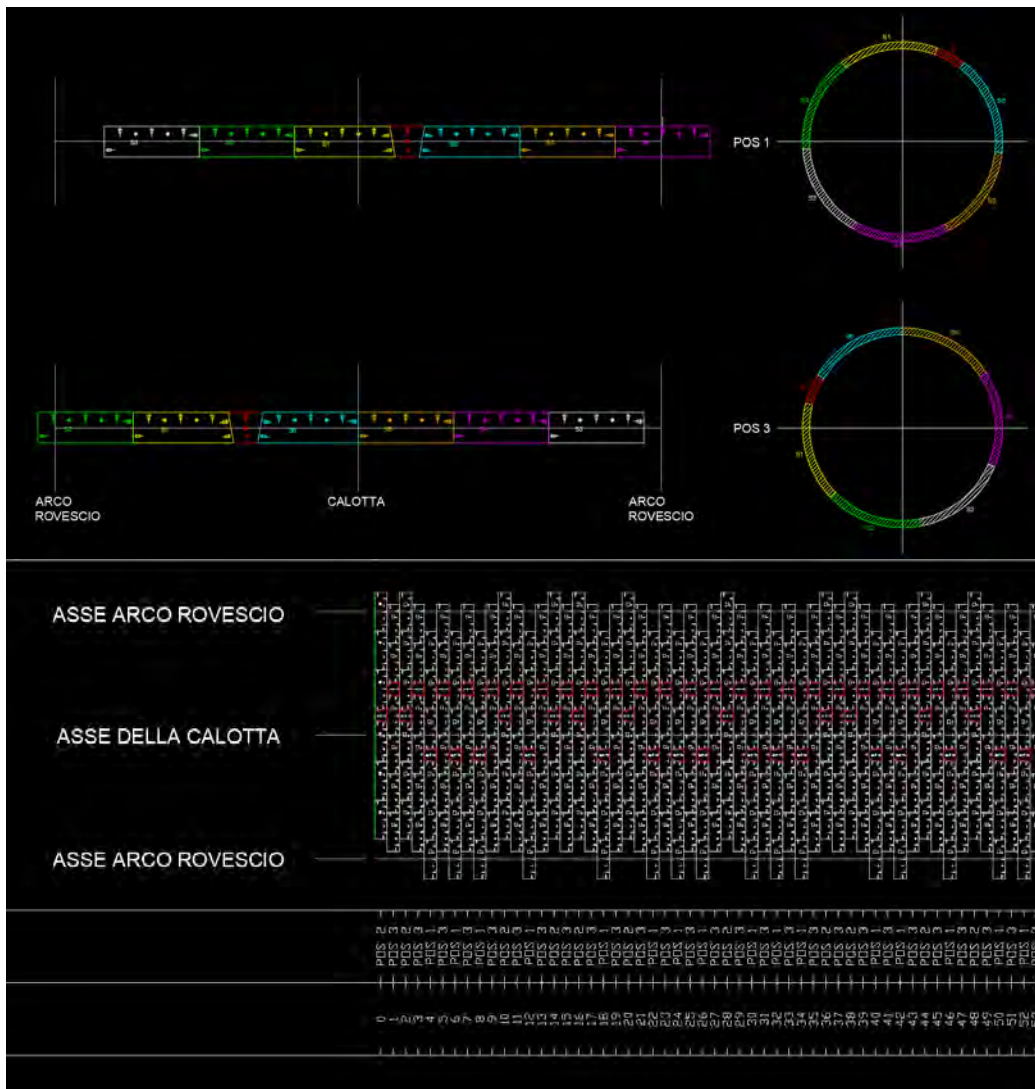
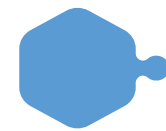
Segmental lining characteristics



Geomechanical profile



# OpenTunnel Designer: From As-built layout to construction



Tunnel Templates

Tunnel Templates Lining Definition

**Templates List**

- Collecervo
- Collecervo\_Sez1
- Collecervo\_Sez2
- Collecervo\_Sez3
- Collecervo\_Sez4**

Template Preview

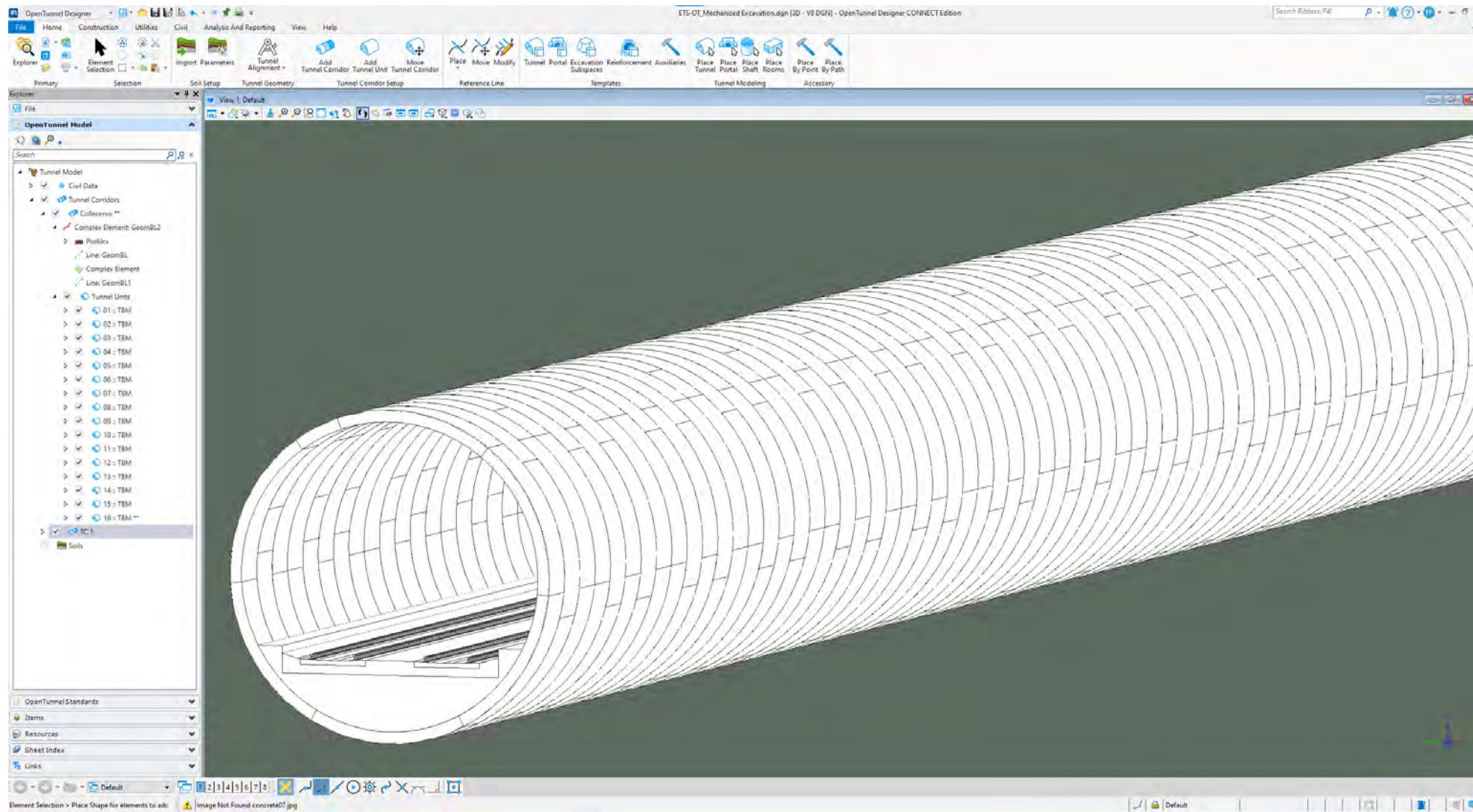
**Tunnel Type:** TBM

Part Numbers	Category	Material
1	Key	C35/45
2	Segment	C35/45
3	Segment	C35/45
4	Segment	C35/45
5	Segment	C35/45
6	Segment	C35/45
7	Segment	C35/45

Close



# OpenTunnel Designer: From As-built layout to construction



# Existing tunnels: Rehabilitation of Heritage tunnel



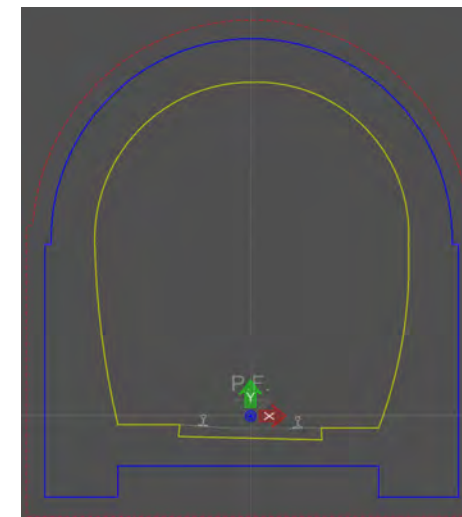
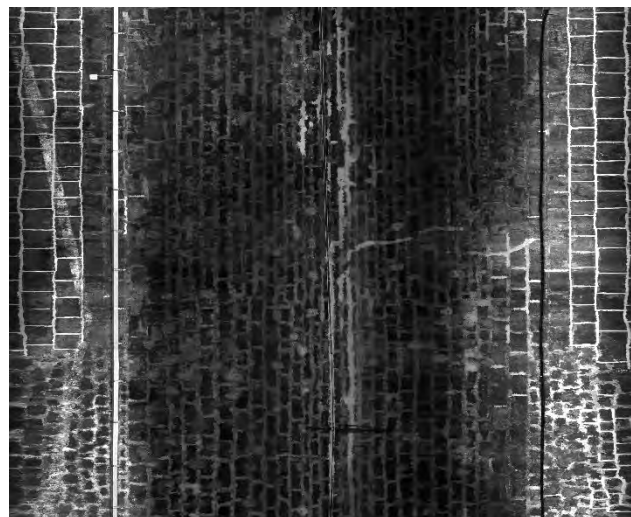
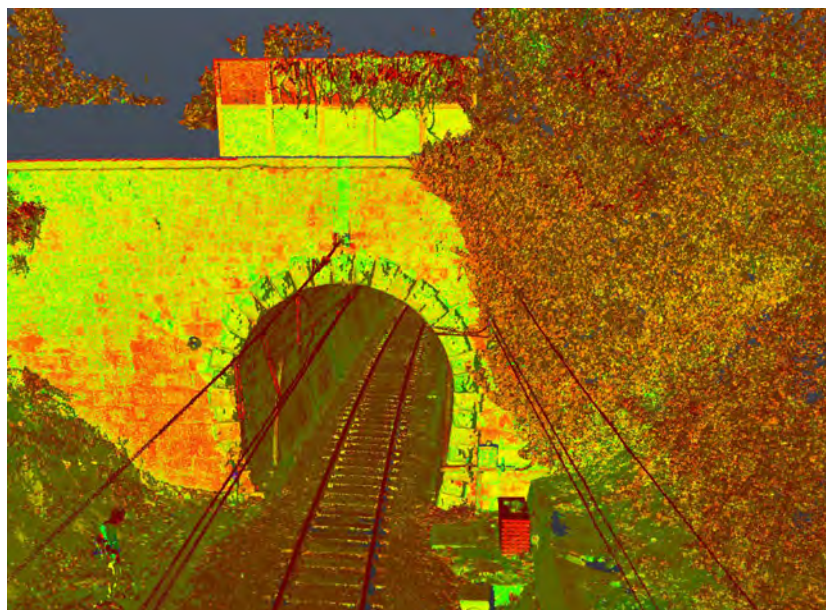
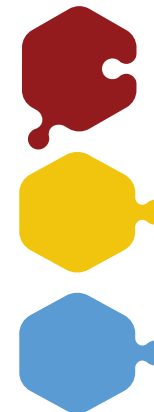
Key plan



Preliminary survey



# OpenTunnel Designer: Tunnel Rehabilitation project



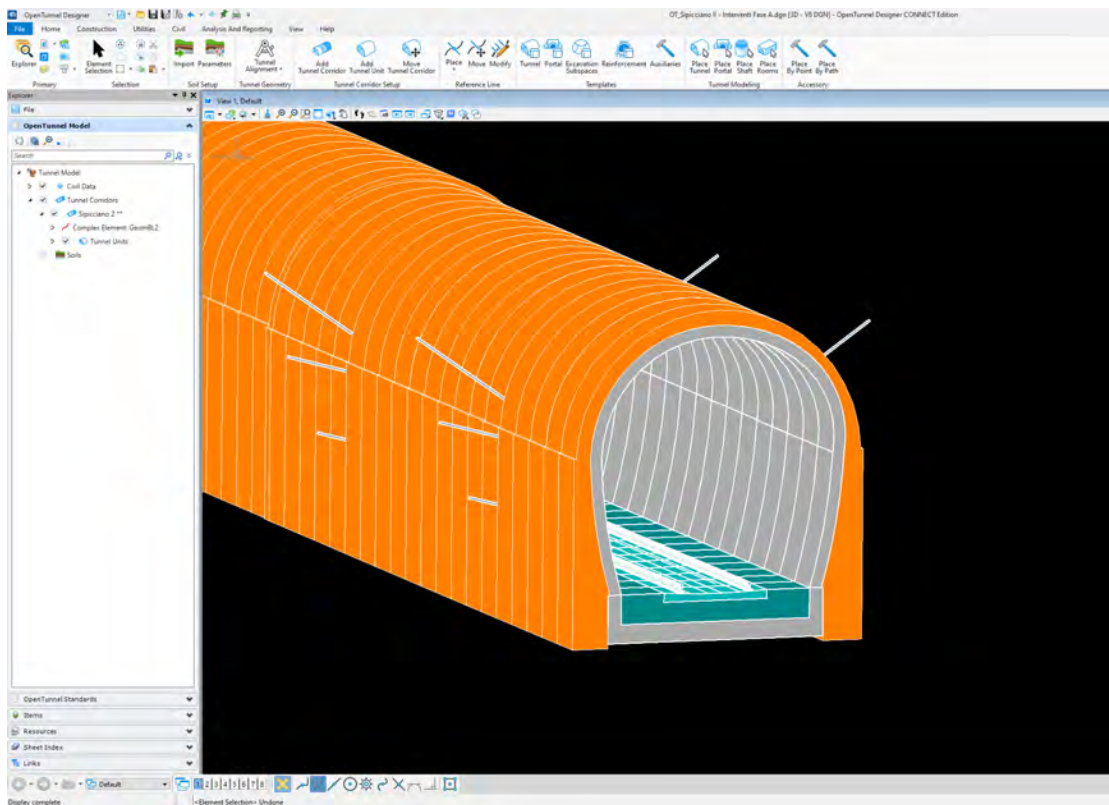


# OpenTunnel Designer: Tunnel Rehabilitation project

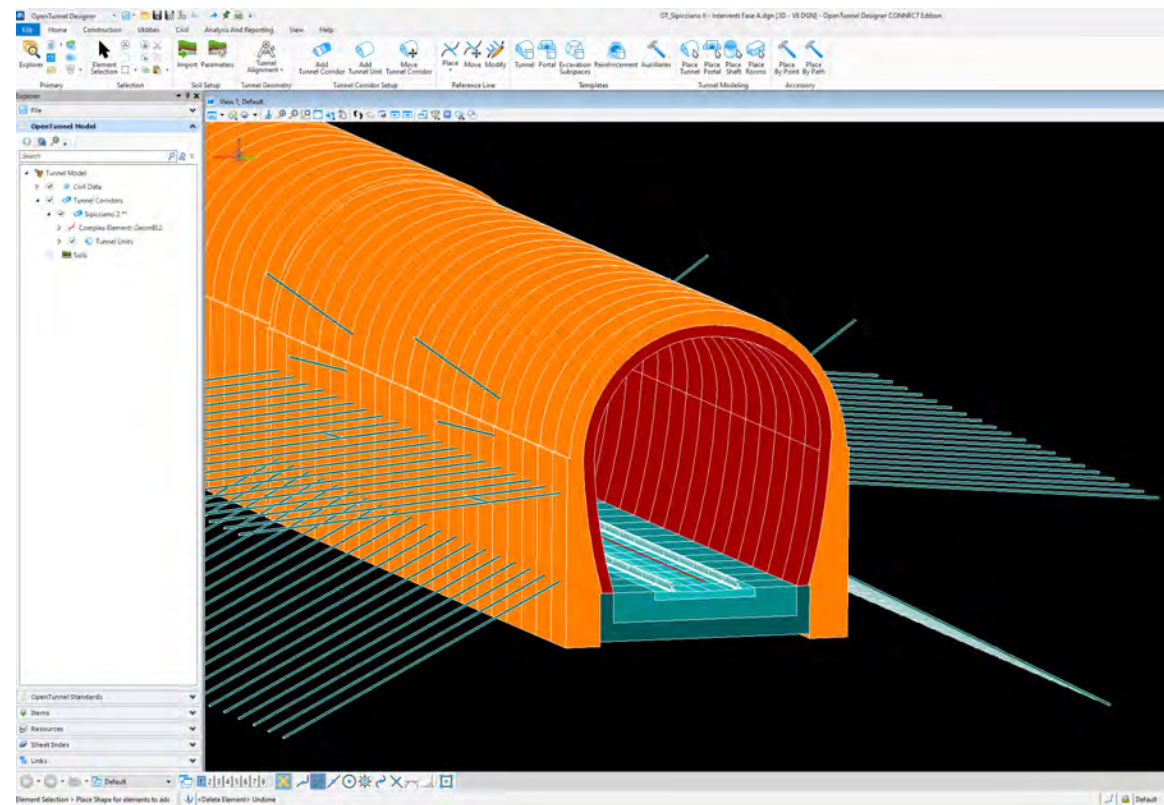


2013

2022



State-of-art: Drainage



Rehabilitation: Anchors

# Bentley Tunnel Design Solution: Description

**Integrated tunnel design solution optimized to reduce risk and meet deliverable requirements of today and the future.**

**Increased Productivity  
and Collaboration**

**Integrated BIM design spanning ground  
interpretation, physical modeling and  
geotechnical design**

**Complete workflow from  
initial planning to final  
deliverables**



Leapfrog Works



OpenTunnel  
Designer

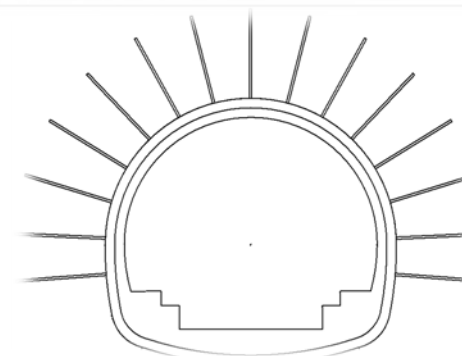
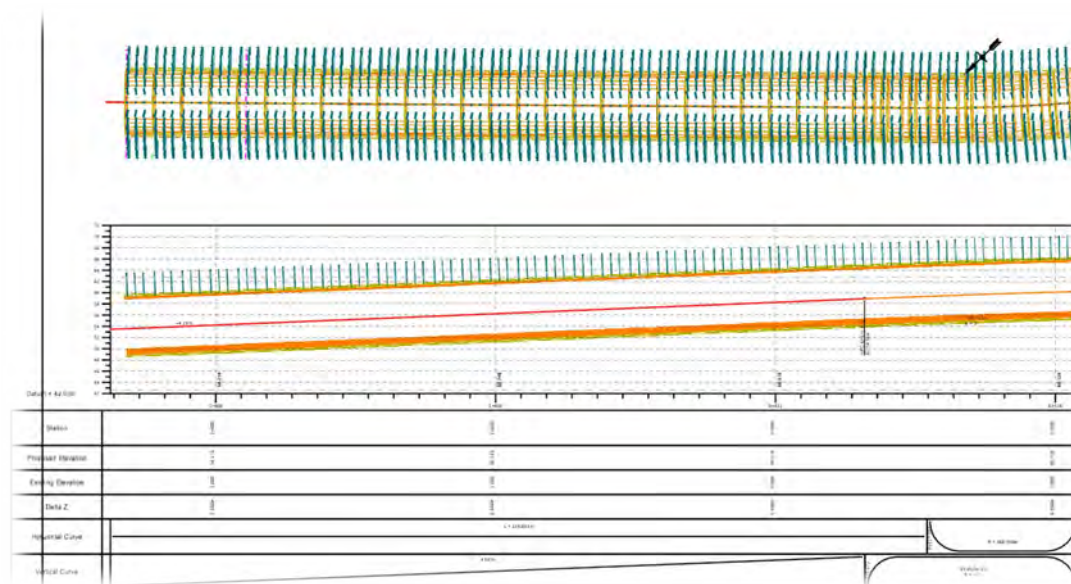
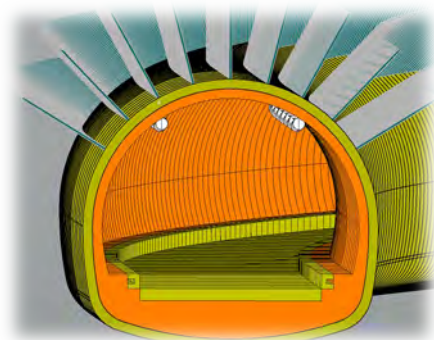
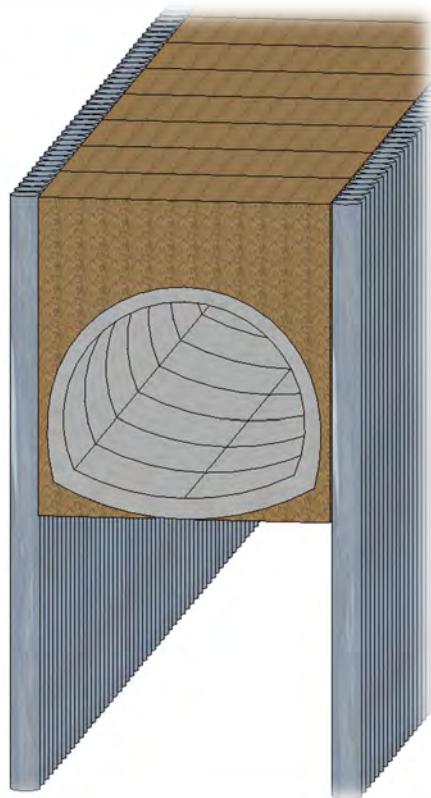
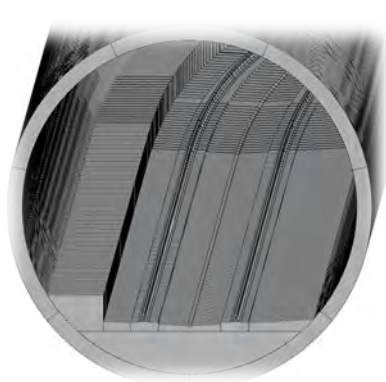


PLAXIS

# OpenTunnel Designer: Why?

## GET THE RIGHT TOOLS FOR THE JOB

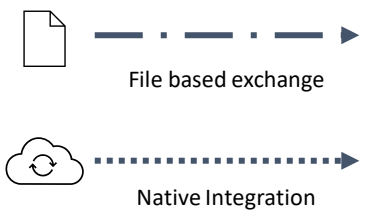
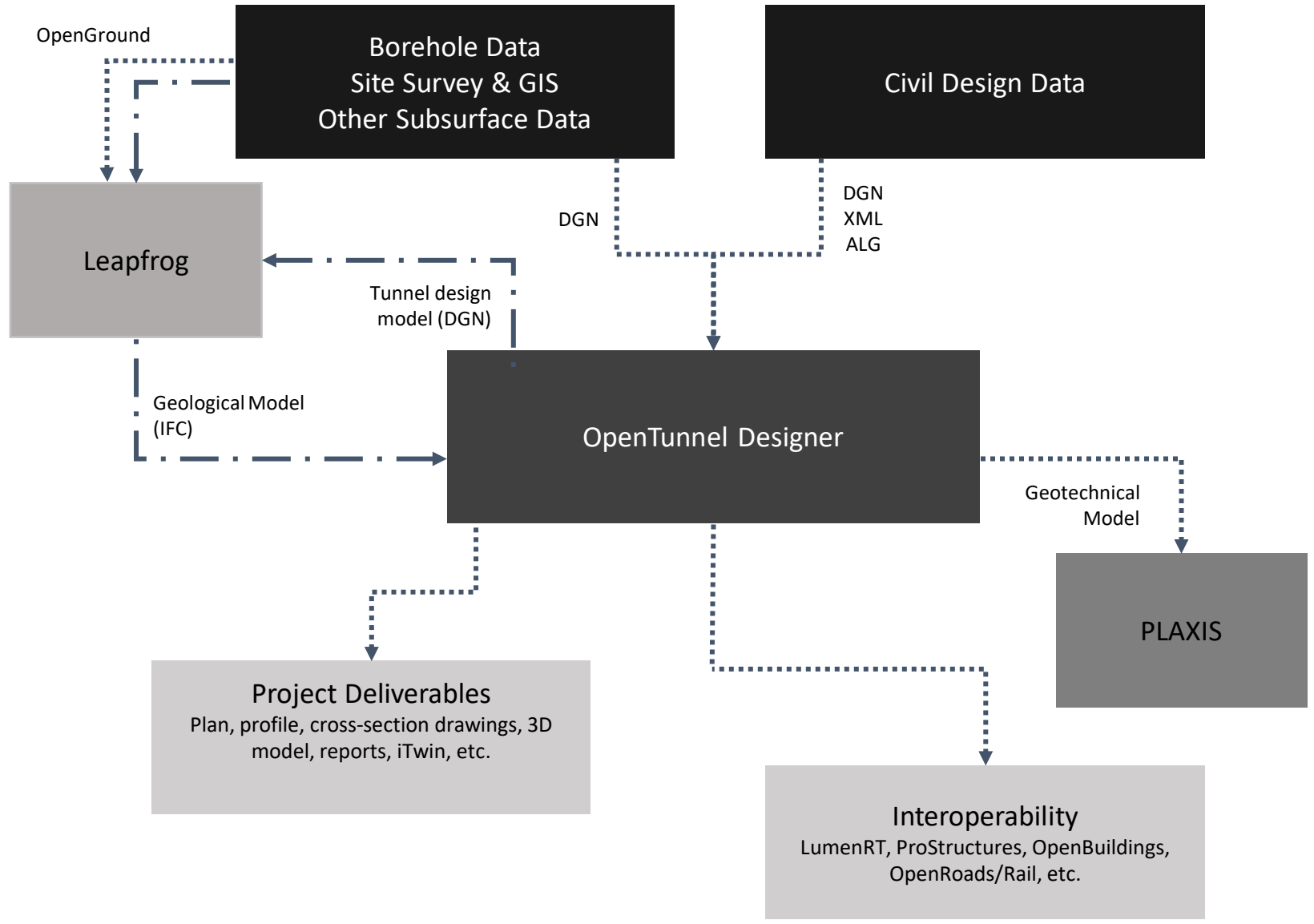
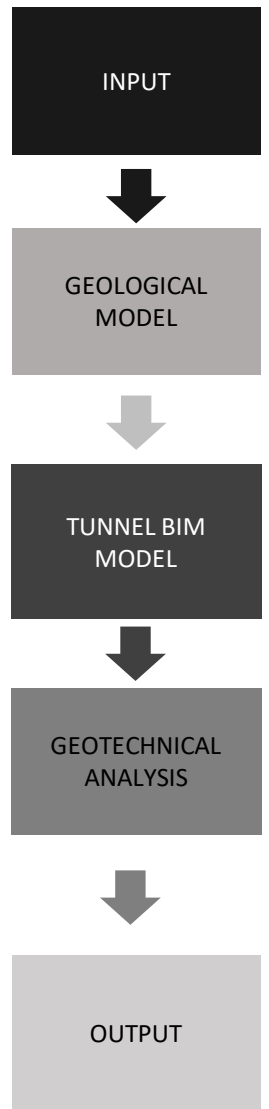
OpenTunnel Designer produces intelligent, parametric models that are rich in engineering content properties for various tunnel components. Model the full excavation shape, excavation tracks, the tunnel lining for conventional and mechanized tunnels alongside the tunnel reinforcements for conventional tunnels. Model, analyze and design as a true 3D solution, as well as perform clash detection with other structures, objects, and utilities to eliminate problems before they occur.







# Bentley Tunnel Design Solution: Workflow





# OpenTunnel Designer: Tunnel Rehabilitation project

Cross section creation



# OpenTunnel Designer: Tunnel Rehabilitation project

Tunnel creation





# OpenTunnel Designer: Tunnel Rehabilitation project

Reinforcement and auxiliary placement



# OpenTunnel Designer: Tunnel Rehabilitation project

Automated drawing generation tools

# OpenTunnel Designer: Benefits

- Reduce modeling time up to 50% by using intelligent parametric constrained cross section geometry that parametrically updates the 3D solid on the fly.
- Reduce the drafting time up to 70% by automatically generating the plan, profile and cross section drawings that are always in sync with the 3D model.
- Automatically create the geotechnical models for PLAXIS 2D/3D. Depending on the complexity of the physical model a time reduction up to 80% can be achieved on more complex tunnels, especially in the case of PLAXIS 3D.
- Easily identify and mitigate risk from the early stages of design by using a best practice engineering geology approach and clash detection technology.
- Easy collaboration between different disciplines (geology, road, bridge, geotechnical, drafters, etc.) that are working with one single source of truth.
- Matched with dynamic change management you'll mitigate rework and reduce time delays with all team members now working in one application



# Questions and Answers with:



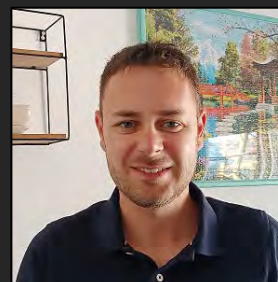
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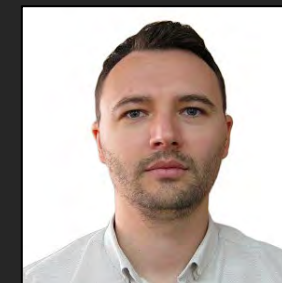
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